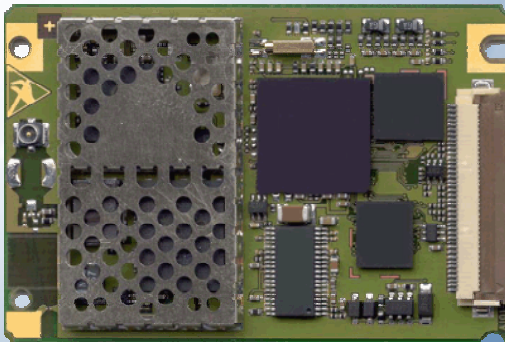


# SIEMENS

## MC35i

### Siemens Cellular Engines



## Hardware Interface Description

Version: 01.02  
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Wireless Modules

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## Contents

|          |  |           |
|----------|--|-----------|
| <b>0</b> | <b>Document history.....</b>                                   | <b>7</b>  |
| <b>1</b> | <b>Introduction .....</b>                                      | <b>8</b>  |
| 1.1      | Related documents .....  | 8         |
| 1.2      | Terms and abbreviations.....                                   | 9         |
| 1.3      | Standards .....  | 12        |
| 1.4      | Safety Precautions .....                                       | 14        |
| <b>2</b> | <b>Product overview .....</b>                                  | <b>16</b> |
| 2.1      | MC35i key features at a glance.....                            | 17        |
| 2.2      | Circuit concept .....  | 19        |
| <b>3</b> | <b>Application Interface.....</b>                              | <b>20</b> |
| 3.1      | Operating modes .....  | 21        |
| 3.2      | Power supply .....   | 22        |
| 3.2.1    | Power supply pins on the ZIF connector.....                    | 23        |
| 3.2.2    | Minimizing power losses.....                                   | 24        |
| 3.2.3    | Monitoring power supply.....                                   | 24        |
| 3.3      | Power up / down scenarios .....                                | 25        |
| 3.3.1    | Turn on MC35i.....   | 25        |
| 3.3.1.1  | Turn on GSM engine using the ignition line IGT (Power on)..... | 25        |
| 3.3.1.2  | Timing of the ignition process.....                            | 26        |
| 3.3.1.3  | Turn on GSM engine using the RTC (Alarm mode).....             | 27        |
| 3.3.2    | Turn off GSM engine .....                                      | 28        |
| 3.3.2.1  | Turn off GSM engine using the AT^SMSO command.....             | 28        |
| 3.3.2.2  | Timing and maximum number of turn-on / turn-off cycles.....    | 28        |
| 3.3.2.3  | Emergency shutdown using /EMERGOFF pin.....                    | 29        |
| 3.3.3    | Automatic shutdown .....                                       | 30        |
| 3.3.3.1  | Undervoltage shutdown.....                                     | 30        |
| 3.3.3.2  | Temperature dependent shutdown.....                            | 30        |
| 3.3.3.3  | Temperature control during emergency call .....                | 31        |
| 3.3.3.4  | Monitoring the board temperature of MC35i .....                | 31        |
| 3.4      | Power saving .....   | 32        |
| 3.4.1    | No power saving (AT+CFUN=1).....                               | 32        |
| 3.4.2    | NON-CYCLIC SLEEP mode (AT+CFUN=0).....                         | 32        |
| 3.4.3    | CYCLIC SLEEP mode (AT+CFUN=5, 6, 7 and 8).....                 | 32        |
| 3.4.4    | Timing of the /CTS signal in CYCLIC SLEEP modes .....          | 33        |
| 3.4.5    | Wake up MC35i from SLEEP mode .....                            | 35        |
| 3.4.6    | Summary of state transitions (except SLEEP mode).....          | 36        |
| 3.5      | RTC backup.....  | 37        |
| 3.6      | Serial interface .....   | 38        |
| 3.7      | Audio interface .....  | 40        |
| 3.7.1    | Speech processing.....   | 41        |
| 3.8      | SIM interface.....   | 42        |
| 3.8.1    | Requirements for using the CCIN pin .....                      | 43        |
| 3.8.2    | Design considerations for SIM card holder .....                | 44        |
| 3.9      | Control signals .....  | 45        |
| 3.9.1    | Inputs .....   | 45        |

|          |   |           |
|----------|---|-----------|
| 3.9.2    | Outputs.....  | 46        |
| 3.9.2.1  | Synchronization signal.....                                     | 46        |
| 3.9.2.2  | Using the SYNC pin to control a status LED.....                 | 47        |
| 3.9.2.3  | Behaviour of the /RING0 line.....                               | 48        |
| <b>4</b> | <b>RF interface .....</b>                                       | <b>49</b> |
| 4.1      | Antenna connector .....   | 50        |
| <b>5</b> | <b>Electrical, reliability and radio characteristics.....</b>   | <b>53</b> |
| 5.1      | Absolute maximum ratings .....                                  | 53        |
| 5.2      | Operating conditions .....                                      | 53        |
| 5.2.1    | Temperature conditions.....                                     | 53        |
| 5.3      | Electrical specifications of the application interface.....     | 54        |
| 5.4      | Power supply ratings.....                                       | 58        |
| 5.4.1    | Burst peak current during transmit burst.....                   | 59        |
| 5.5      | Electrical characteristics of the voiceband part.....           | 60        |
| 5.5.1    | Setting audio parameters by AT command.....                     | 60        |
| 5.5.2    | Audio programming model .....                                   | 61        |
| 5.5.3    | Characteristics of audio modes .....                            | 62        |
| 5.5.4    | Voiceband receive path .....                                    | 63        |
| 5.5.5    | Voiceband transmit path.....                                    | 64        |
| 5.6      | Air interface.....  | 65        |
| 5.7      | Electrostatic discharge .....                                   | 66        |
| 5.8      | Reliability characteristics .....                               | 67        |
| <b>6</b> | <b>Mechanics.....</b>   | <b>68</b> |
| 6.1      | Mechanical dimensions of MC35i .....                            | 68        |
| 6.2      | Mounting MC35i onto the application platform.....               | 70        |
| 6.3      | ZIF connector (application interface).....                      | 71        |
| 6.3.1    | FFC .....   | 71        |
| 6.3.2    | Mechanical dimensions of Hirose FH12-40S 0.5 SH connector.....  | 72        |
| <b>7</b> | <b>Reference Approval.....</b>                                  | <b>73</b> |
| 7.1      | Reference Equipment .....                                       | 73        |
| <b>8</b> | <b>APPENDIX: List of parts and recommended accessories.....</b> | <b>74</b> |

## Figures

|   |    |
|---|----|
| Figure 1: Block diagram of MC35i .....  | 19 |
| Figure 2: Block diagram of a cellular application .....                         | 20 |
| Figure 3: Power supply limits during transmit burst .....                       | 24 |
| Figure 4: Power-on by ignition signal.....                                      | 25 |
| Figure 5: Timing of power-on process if VDDL P is not used .....                | 26 |
| Figure 6: Timing of power-on process if VDDL P is fed from external source..... | 26 |
| Figure 7: Deactivating GSM engine by Power Down signal .....                    | 29 |
| Figure 8: Timing of /CTS signal (example for a 2.12 s paging cycle).....        | 33 |
| Figure 9: Beginning of power saving if CFUN=5.....                              | 34 |
| Figure 10: RTC supply from capacitor .....                                      | 37 |
| Figure 11: Serial interface .....   | 38 |
| Figure 12: Audio block diagram.....   | 40 |
| Figure 13: SIM card holder of DSB35 Support Box .....                           | 44 |
| Figure 14: Pin numbers of Molex SIM card holder on DSB35 Support Box .....      | 44 |
| Figure 15: MC35i output control signals .....                                   | 46 |
| Figure 16: LED Circuit (Example).....   | 47 |
| Figure 17: Incoming voice call .....  | 48 |
| Figure 18: Incoming data call .....   | 48 |
| Figure 19: URC transmission .....   | 48 |
| Figure 20: Antenna connector circuit on MC35i.....                              | 49 |
| Figure 21: Mechanical dimensions of MuRata GSC connector (in mm).....           | 51 |
| Figure 22: Maximum mechanical stress to the connector .....                     | 52 |
| Figure 23: How to use MuRata tool .....   | 52 |
| Figure 24: Pin assignment (top view on MC35i) .....                             | 54 |
| Figure 25: Maximum burst peak current during transmit burst in A.....           | 59 |
| Figure 26: AT audio programming model .....                                     | 61 |
| Figure 27: Structure of audio inputs .....                                      | 64 |
| Figure 28: MC35i – top view .....   | 68 |
| Figure 29: Mechanical dimensions of MC35i .....                                 | 69 |
| Figure 30: Recommended screws .....   | 70 |
| Figure 31: Hirose FH12 connector .....  | 71 |
| Figure 32: Description of Hirose FH12 connector .....                           | 72 |
| Figure 33: Reference equipment for approval .....                               | 73 |

## Tables

|  |    |
|--|----|
| Table 1: MC35i key features.....   | 17 |
| Table 2: Coding schemes and maximum net data rates over air interface .....                  | 18 |
| Table 3: Overview of operating modes .....   | 21 |
| Table 4: Power supply pins of ZIF connector.....   | 23 |
| Table 5: AT commands available in Alarm mode.....  | 27 |
| Table 6: Temperature dependent behaviour.....  | 31 |
| Table 7: Wake-up events in NON-CYCLIC and CYCLIC SLEEP modes .....                           | 35 |
| Table 8: State transitions of MC35i.....   | 36 |
| Table 9: DCE-DTE wiring .....  | 38 |
| Table 10: Signals of the SIM interface (board-to-board connector) .....                      | 42 |
| Table 11: Pin assignment of Molex SIM card holder on DSB35 Support Box .....                 | 44 |
| Table 12: Input control signals of the MC35i module .....                                    | 45 |
| Table 13: MC35i synchronization signal (if SYNC pin is set to mode 0 via AT^SSYNC).....      | 46 |
| Table 14: Modes of the LED and associated functions.....                                     | 47 |
| Table 15: MC35i ring signal.....   | 48 |
| Table 16: Return loss .....  | 49 |
| Table 17: MuRata ordering information .....  | 50 |
| Table 18: Ratings and characteristics of the GSC antenna connector.....                      | 50 |
| Table 19: Stress characteristics of the GSC antenna connector.....                           | 52 |
| Table 20: Absolute maximum ratings .....   | 53 |
| Table 21: Temperature conditions .....   | 53 |
| Table 22: Pin assignment and electrical description of application interface.....            | 55 |
| Table 23: Power supply ratings .....   | 58 |
| Table 24: Audio parameters adjustable by AT command .....                                    | 60 |
| Table 25: Voiceband characteristics (typical), all values preliminary.....                   | 62 |
| Table 26: Voiceband receive path .....   | 63 |
| Table 27: Voiceband transmit path .....  | 64 |
| Table 28: Air Interface .....  | 65 |
| Table 29: Local oscillator and intermediate frequencies used by MC35i.....                   | 65 |
| Table 30: Measured electrostatic values .....  | 66 |
| Table 31: Summary of reliability test conditions.....  | 67 |
| Table 32: Ordering information.....  | 71 |
| Table 33: Electrical and mechanical characteristics of Hirose FH12-40S 0.5 SH connector..... | 71 |
| Table 34: List of accessories .....  | 74 |

## 0 Document history

Preceding document: "MC35i Hardware Interface Description" Version 00.02

New document: "MC35i Hardware Interface Description" Version **01.02**

| Chapter                    | Page | What is new   |
|----------------------------|------|---|
| 2 <sup>nd</sup> cover page |      | New version of general notes  |
| 1.3                        | 12   | Updated list of standards. Added CE conformity mark and GCF-CC certification.   |
| 5.4.1                      | 59   | Revised chapter and modified Figure 25  |
| 5.5.3                      | 62   | Table 25: Gain setting of audio mode changed from 4 (24dB) to 5 (30dB)  |
| 5.6                        | 65   | <ul style="list-style-type: none"><li>- Added values for receiver sensitivity in Table 28</li><li>- Revised numbers for "RF power @ ARP with 50Ω load"</li><li>- Modified footnote for Table 28</li></ul> |

Preceding document: "MC35i Hardware Interface Description" Version 00.01

New document: "MC35i Hardware Interface Description" Version 00.02

| Chapter | Page | What is new            |
|---------|------|------------------------|
| 5.4.1   | 59   | Added Figure 25 and 26 |
| 5.5.3   | 62   | Revised Table 25       |

# 1 Introduction

This document describes the hardware of the Siemens MC35i module that connects to the cellular device application and the air interface. As MC35i is intended to integrate with a wide range of application platforms, all functional components are described fully detailed.

So this guide covers all information you need to design and set up cellular applications incorporating the MC35i module. It helps you to quickly retrieve interface specifications, electrical and mechanical details and information on the requirements to be considered for integrating further components.

## 1.1 Related documents

- [1] AT Command Set for MC35i
- [2] Release Notes as of latest version
- [3] DSB35 Support Box - Evaluation Kit for Siemens Cellular Engines
- [4] Remote Sat User's Guide
- [5] Multiplexer User's Guide
- [6] Multiplex Driver Developer's Guide for Windows 2000 and Windows XP
- [7] Multiplexer Driver Installation Guide for Windows 2000 and Windows XP
- [8] Application Note 14: Audio and Battery Parameter Download,
- [9] Application Note 16: Updating MC35i Firmware

*Prior to using the GSM engine, be sure to carefully read and understand the latest product information provided in the Release Notes.*

To visit the Siemens Website you can use the following link:  
<http://www.siemens.com/wm>

## 1.2 Terms and abbreviations

| Abbreviation | Description  |
|--------------|--|
| ADC          | Analog-to-Digital Converter  |
| AFC          | Automatic Frequency Control  |
| AGC          | Automatic Gain Control   |
| ARFCN        | Absolute Radio Frequency Channel Number  |
| ARP          | Antenna Reference Point  |
| ASIC         | Application Specific Integrated Circuit  |
| BER          | Bit Error Rate   |
| BTS          | Base Transceiver Station   |
| CB or CBM    | Cell Broadcast Message   |
| CS           | Coding Scheme  |
| CSD          | Circuit Switched Data  |
| CPU          | Central Processing Unit  |
| CE           | Conformité Européene (European Conformity)   |
| DAI          | Digital Audio Interface  |
| DAC          | Digital-to-Analog Converter  |
| dBm0         | Digital level, 3.14dBm0 corresponds to full scale, see ITU G.711, A-law                          |
| DCE          | Data Communication Equipment (typically modems, e.g. Siemens GSM engine)                         |
| DCS 1800     | Digital Cellular System, also referred to as PCN   |
| DSB          | Development Support Box  |
| DSP          | Digital Signal Processor   |
| DSR          | Data Set Ready   |
| DTE          | Data Terminal Equipment (typically computer, terminal, printer or, for example, GSM application) |
| DTR          | Data Terminal Ready  |
| DTX          | Discontinuous Transmission   |
| EFR          | Enhanced Full Rate   |
| EGSM         | Enhanced GSM   |
| EMC          | Electromagnetic Compatibility  |
| ESD          | Electrostatic Discharge  |
| ETS          | European Telecommunication Standard  |
| FDMA         | Frequency Division Multiple Access   |
| FFC          | Flat Flexible Cable  |
| FR           | Full Rate  |
| GMSK         | Gaussian Minimum Shift Keying  |
| GPRS         | General Packet Radio Service   |

| <b>Abbreviation</b> | <b>Description</b>  |
|---------------------|---|
| GSM                 | Global Standard for Mobile Communications                     |
| HiZ                 | High Impedance  |
| HR                  | Half Rate   |
| IC                  | Integrated Circuit  |
| IMEI                | International Mobile Equipment Identity                       |
| I/O                 | Input/Output  |
| ISO                 | International Standards Organization                          |
| ITU                 | International Telecommunications Union                        |
| kbps                | kbits per second  |
| LED                 | Light Emitting Diode  |
| Li-Ion              | Lithium-Ion   |
| Mbps                | Mbits per second  |
| MMI                 | Man Machine Interface   |
| MO                  | Mobile Originated   |
| MS                  | Mobile Station (GSM engine), also referred to as TE           |
| MSISDN              | Mobile Station International ISDN number                      |
| MT                  | Mobile Terminated   |
| NTC                 | Negative Temperature Coefficient                              |
| PCB                 | Printed Circuit Board   |
| PCL                 | Power Control Level   |
| PCN                 | Personal Communications Network, also referred to as DCS 1800 |
| PCS                 | Personal Communication System                                 |
| PDU                 | Protocol Data Unit  |
| PLL                 | Phase Locked Loop   |
| PPP                 | Point-to-point protocol                                       |
| PSU                 | Power Supply Unit   |
| R&TTE               | Radio and Telecommunication Terminal Equipment                |
| RAM                 | Random Access Memory  |
| RF                  | Radio Frequency   |
| ROM                 | Read-only Memory  |
| RMS                 | Root Mean Square (value)                                      |
| RTC                 | Real Time Clock   |
| Rx                  | Receive Direction   |
| SAR                 | Specific Absorption Rate                                      |
| SELV                | Safety Extra Low Voltage                                      |
| SIM                 | Subscriber Identification Module                              |
| SMS                 | Short Message Service   |

| Abbreviation                   | Description   |
|--------------------------------|---|
| SRAM                           | Static Random Access Memory                                     |
| TA                             | Terminal adapter (e.g. GSM engine)                              |
| TDMA                           | Time Division Multiple Access                                   |
| TE                             | Terminal Equipment, also referred to as DTE                     |
| Tx                             | Transmit Direction  |
| UART                           | Universal asynchronous receiver-transmitter                     |
| URC                            | Unsolicited Result Code   |
| USSD                           | Unstructured Supplementary Service Data                         |
| VSWR                           | Voltage Standing Wave Ratio                                     |
| ZIF                            | Zero Insertion Force  |
| <i>Phonebook abbreviations</i> |   |
| FD                             | SIM fixdialling phonebook                                       |
| LD                             | Last dialling phonebook (list of numbers most recently dialled) |
| MC                             | Mobile Equipment list of unanswered MT calls (missed calls)     |
| ME                             | Mobile Equipment phonebook                                      |
| ON                             | Own numbers (MSISDNs)   |
| RC                             | Mobile Equipment list of received calls                         |
| SM                             | SIM phonebook   |

## 1.3 Standards

MC35i is designed to comply with the directives and standards listed below.

### Directives

|           |   |
|-----------|---|
| 99/05/EC  | Directive of the European Parliament and of the council of 9 March 1999 on radio equipment and telecommunications terminal equipment and the mutual recognition of their conformity, in short referred to as R&TTE Directive 1999/5/EC<br>The product is labeled with the CE conformity mark <b>CE 0682</b> |
| 89/336/EC | Directive on electromagnetic compatibility  |
| 73/23/EC  | Directive on electrical equipment designed for use within certain voltage limits (Low Voltage Directive)  |

### Standards of type approval

|                   |   |
|-------------------|---|
| ETS 300 607-1     | Digital cellular telecommunications system (Phase 2);<br>Mobile Station (MS) conformance specification;<br>(equal GSM 11.10-1=>equal 3GPP TS 51.010-1)  |
| ETSI EN 301 511   | V7.0.1 (2000-12) Candidate Harmonized European Standard (Telecommunications series) Global System for Mobile communications (GSM); Harmonized standard for mobile stations in the GSM 900 and DCS 1800 bands covering essential requirements under article 3.2 of the R&TTE directive (1999/5/EC) (GSM 13.11 version 7.0.1 Release 1998)  |
| ETSI EN 301 489-7 | V1.1.1 (2000-09) Candidate Harmonized European Standard (Telecommunications series) Electro Magnetic Compatibility and Radio spectrum Matters (ERM); Electro Magnetic Compatibility (EMC) standard for radio equipment and services; Part 7: Specific conditions for mobile and portable radio and ancillary equipment of digital cellular radio telecommunications systems (GSM and DCS) |
| EN 60 950         | Safety of information technology equipment (2000)   |

### Requirements of quality

|              |                       |
|--------------|-----------------------|
| IEC 60068    | Environmental testing |
| DIN EN 60529 | IP codes              |

## **SAR requirements specific to handheld mobiles**

Mobile phones, PDAs or other handheld transmitters and receivers incorporating a GSM module must be in accordance with the guidelines for human exposure to radio frequency energy. This requires the Specific Absorption Rate (SAR) of handheld MC35i based applications to be evaluated and approved for compliance with national and/or international regulations.

Since the SAR value varies significantly with the individual product design manufacturers are advised to submit their product for approval if designed for handheld operation. For European and US markets the relevant directives are mentioned below. It is the responsibility of the manufacturer of the final product to verify whether or not further standards, recommendations of directives are in force outside these areas.

### *Products intended for sale on US markets*

ES 59005/ANSI C95.1 Considerations for evaluation of human exposure to Electromagnetic Fields (EMFs) from Mobile Telecommunication Equipment (MTE) in the frequency range 30MHz-6GHz

### *Products intended for sale on European markets*

EN 50360 Product standard to demonstrate the compliance of mobile phones with the basic restrictions related to human exposure to electromagnetic fields (300 MHz - 3 GHz)

## 1.4 Safety Precautions

The following safety precautions must be observed during all phases of the operation, usage, service or repair of any cellular terminal or mobile incorporating MC35i. Manufacturers of the cellular terminal are advised to convey the following safety information to users and operating personnel and to incorporate these guidelines into all manuals supplied with the product. Failure to comply with these precautions violates safety standards of design, manufacture and intended use of the product. Siemens AG assumes no liability for customer failure to comply with these precautions.



When in a hospital or other health care facility, observe the restrictions on the use of mobiles. Switch the cellular terminal or mobile off, if instructed to do so by the guidelines posted in sensitive areas. Medical equipment may be sensitive to RF energy.

The operation of cardiac pacemakers, other implanted medical equipment and hearing aids can be affected by interference from cellular terminals or mobiles placed close to the device. If in doubt about potential danger, contact the physician or the manufacturer of the device to verify that the equipment is properly shielded. Pacemaker patients are advised to keep their hand-held mobile away from the pacemaker, while it is on.



Switch off the cellular terminal or mobile before boarding an aircraft. Make sure it cannot be switched on inadvertently. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communications systems. Failure to observe these instructions may lead to the suspension or denial of cellular services to the offender, legal action, or both.



Do not operate the cellular terminal or mobile in the presence of flammable gases or fumes. Switch off the cellular terminal when you are near petrol stations, fuel depots, chemical plants or where blasting operations are in progress. Operation of any electrical equipment in potentially explosive atmospheres can constitute a safety hazard.



Your cellular terminal or mobile receives and transmits radio frequency energy while switched on. Remember that interference can occur if it is used close to TV sets, radios, computers or inadequately shielded equipment. Follow any special regulations and always switch off the cellular terminal or mobile wherever forbidden, or when you suspect that it may cause interference or danger.



Road safety comes first! Do not use a hand-held cellular terminal or mobile when driving a vehicle, unless it is securely mounted in a holder for handsfree operation. Before making a call with a hand-held terminal or mobile, park the vehicle.

Handsfree devices must be installed by qualified personnel. Faulty installation or operation can constitute a safety hazard.



**IMPORTANT!**

Cellular terminals or mobiles operate using radio signals and cellular networks cannot be guaranteed to connect in all conditions. Therefore, you should never rely solely upon any wireless device for essential communications, for example emergency calls.

Remember, in order to make or receive calls, the cellular terminal or mobile must be switched on and in a service area with adequate cellular signal strength.

Some networks do not allow for emergency calls if certain network services or phone features are in use (e.g. lock functions, fixed dialling etc.). You may need to deactivate those features before you can make an emergency call.

Some networks require that a valid SIM card be properly inserted in the cellular terminal or mobile.

## 2 Product overview

Designed for operation on GSM 900 MHz and GSM 1800 MHz networks, MC35i supports GPRS multislot class 8 (1 Tx, up to 4 Rx timeslots) and the GPRS coding schemes CS-1, CS-2, CS-3 and CS-4.

MC35i is an extremely compact and super slim communication module for telemetry, telematic and telephony such as metering, fleet management, security systems, POS terminals or vending machines. It is compatible to the predecessor engine MC35 and offers the user an easy, embedded wireless connectivity. With GPRS, the MC35i is always online and provides highest data transmission rates.

MC35i allows an easy integration into a wide spectrum of applications, offering the user an easy, embedded wireless connectivity.

The physical interface to the cellular application is made through a ZIF connector. It consists of 40 pins, required for controlling the unit, transferring data and audio signals and providing power supply lines.

The serial interface offers easy integration with the Man-Machine Interface (MMI), remote control by AT commands and supports baud rates up to 230 kbps.

## 2.1 MC35i key features at a glance

Table 1: MC35i key features

| Feature                |   | Implementation   |
|------------------------|---|--|
| Power supply (typical) |   | Single supply voltage 3.3V – 4.8V  |
| Power saving           |   | Current power consumption while remaining in SLEEP mode: 3mA   |
| GSM class              |   | Small MS   |
| Frequency bands        |   | <ul style="list-style-type: none"> <li>Dual Band EGSM 900 and GSM 1800</li> <li>Compliant to GSM Phase 2/2+</li> </ul>   |
| Transmit power         |   | <ul style="list-style-type: none"> <li>Class 4 (2W) at EGSM 900</li> <li>Class 1 (1W) at GSM 1800</li> </ul>   |
| GPRS connectivity      |   | <ul style="list-style-type: none"> <li>GPRS multi-slot class 8</li> <li>GPRS mobile station class B</li> </ul>   |
| DATA                   | GPRS:<br><br><br><br><br><br><br><br><br><br>CSD: | <ul style="list-style-type: none"> <li>GPRS data downlink transfer: max. 85.6 kbps (see Table 2)</li> <li>GPRS data uplink transfer: max. 21.4 kbps (see Table 2)</li> <li>Coding scheme: CS-1, CS-2, CS-3 and CS-4</li> <li>MC35i supports the two protocols PAP (Password Authentication Protocol) and CHAP (Challenge Handshake Authentication Protocol) commonly used for PPP connections.</li> <li>Support of Packet Switched Broadcast Control Channel (PBCCH) allows you to benefit from enhanced GPRS performance when offered by the network operators.</li> <li>CSD transmission rates: 2.4, 4.8, 9.6, 14.4 kbps, non-transparent, V.110</li> <li>Unstructured Supplementary Services Data (USSD) support</li> </ul> |
| SMS                    |   | <ul style="list-style-type: none"> <li>MT, MO, CB, Text and PDU mode</li> <li>SMS storage: SIM card plus 25 SMS locations in the mobile equipment</li> <li>Transmission of SMS alternatively over CSD or GPRS. Preferred mode can be user-defined.</li> </ul>  |
| FAX                    |   | Group 3: Class 1, Class 2  |
| SIM interface          |   | <ul style="list-style-type: none"> <li>Supported SIM card: 3V</li> <li>External SIM card reader has to be connected via interface connector (note that card reader is not part of MC35i)</li> </ul>  |
| Antenna interface      |   | 50 Ohm antenna connector   |
| Audio interface        |   | Two analog audio interfaces (balanced microphone inputs and balanced outputs)  |
| Speech codec           |   | Triple rate codec: <ul style="list-style-type: none"> <li>Half Rate (ETS 06.20)</li> <li>Full Rate (ETS 06.10)</li> <li>Enhanced Full Rate (ETS 06.50 / 06.60 / 06.80)</li> <li>Enhanced handsfree operation with echo cancellation and noise reduction</li> </ul>   |
| Serial interface       |   | <ul style="list-style-type: none"> <li>2.65V level bi-directional bus for commands / data using AT commands</li> <li>Supports RTS/CTS hardware handshake and software XON/XOFF flow</li> </ul>   |

| Feature                  | Implementation  |
|--------------------------|---|
|                          | <p>control.</p> <ul style="list-style-type: none"> <li>• Multiplex ability according to GSM 07.10 Multiplexer protocol</li> <li>• Baud rates from 300bps to 230.400 bps</li> <li>• Autobauding supports baud rates: 1.200, 2.400, 4.800, 9.600, 19.200, 38.400, 57.600, 115.200 and 230.400 bps</li> </ul>  |
| Phonebook management     | Supported phonebook types: SM, FD, LD, MC, RC, ON, ME   |
| SIM Application Toolkit  | Supports SAT class 3, GSM 11.14 Release 98, support of letter class "c"   |
| Ringing tones            | Offers a choice of 7 different ringing tones / melodies, easily selectable with AT commands   |
| Real time clock          | Implemented   |
| Timer function           | Programmable via AT command   |
| Environmental            | <p>Temperature:</p> <ul style="list-style-type: none"> <li>• Normal operation: -20°C to +55°C</li> <li>• Restricted operation: -25°C to -20°C and +55°C to +70°C</li> <li>• Auto switch-off &gt;+70°C and &lt;-25°C</li> </ul> <p>When an emergency call is in progress the automatic temperature shutdown functionality is deactivated.</p> <p>Humidity:</p> <ul style="list-style-type: none"> <li>• max. 90 % relative humidity</li> </ul> |
| Physical characteristics | <p>Size: 54.5± 0.2. x 36.0± 0.2 x 3.55± 0.3mm</p> <p>Weight: 9g</p>   |
| Evaluation kit           | The DSB35 support box is an evaluation kit designed to test and type approve Siemens cellular engines and provide a sample configuration for application engineering. For ordering information see Chapter 8.   |

Table 2: Coding schemes and maximum net data rates over air interface

| Coding scheme | 1 Timeslot | 2 Timeslots | 4 Timeslots |
|---------------|------------|-------------|-------------|
| CS-1:         | 9.05 kbps  | 18.1 kbps   | 36.2 kbps   |
| CS-2:         | 13.4 kbps  | 26.8 kbps   | 53.6 kbps   |
| CS-3:         | 15.6 kbps  | 31.2 kbps   | 62.4 kbps   |
| CS-4:         | 21.4 kbps  | 42.8 kbps   | 85.6 kbps   |

Please note that the values stated above are maximum ratings which, in practice, are influenced by a great variety of factors, primarily, for example, traffic variations and network coverage.

## 2.2 Circuit concept

Figure 1 shows a block diagram of the MC35i module and illustrates the major functional components:

GSM Baseband Block:

- GSM Controller operating at 26MHz
- Power supply ASIC
- DSP operating at 78MHz
- Memory
- SRAM
- Application interface (ZIF connector)

GSM RF section:

- RT transceiver
- RF power amplifier
- RF frontend
- Antenna connector

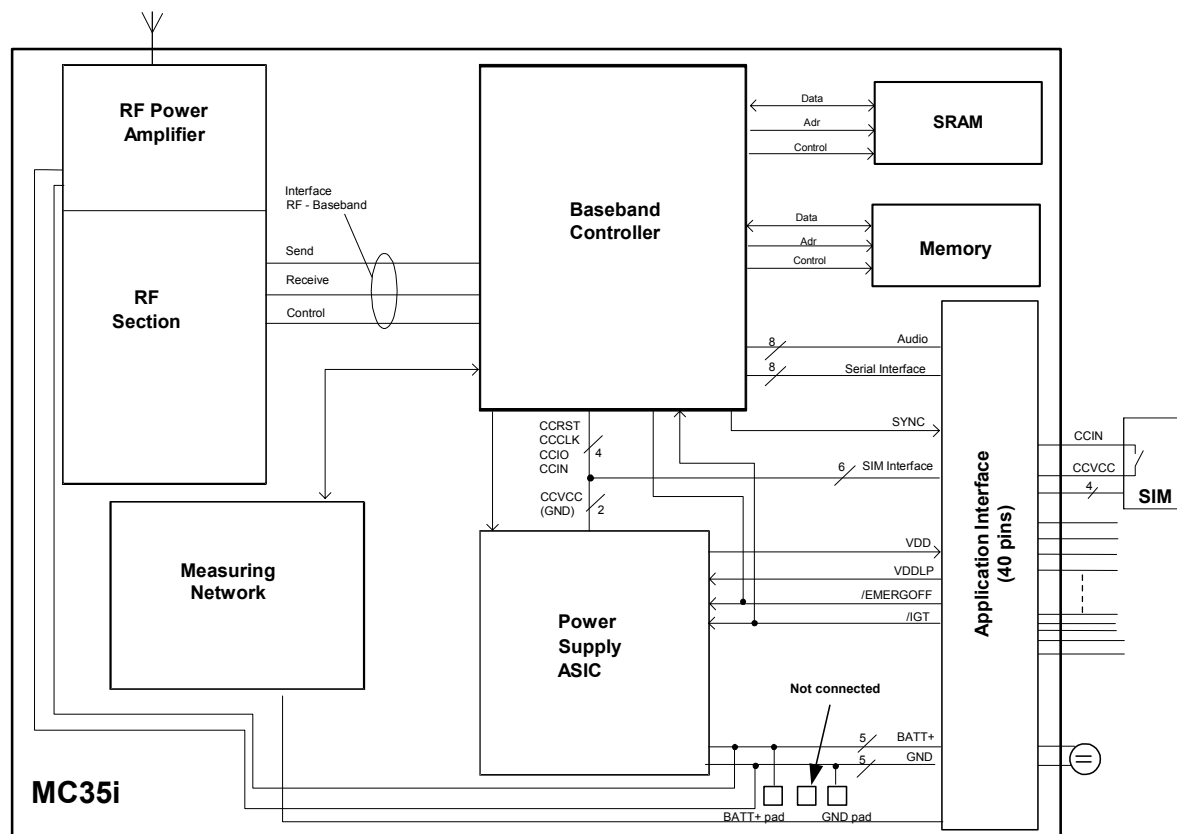


Figure 1: Block diagram of MC35i

### 3 Application Interface

MC35i is equipped with a 40-pin 0.5mm pitch ZIF connector that connects to the cellular application platform. The host interface incorporates several sub-interfaces described in the following chapters:

- Power supply (see Chapters 3.2)
- Serial interface (see Chapter 3.6)
- Two audio interfaces (see Chapter 3.7)
- SIM interface (see Chapter 3.8)

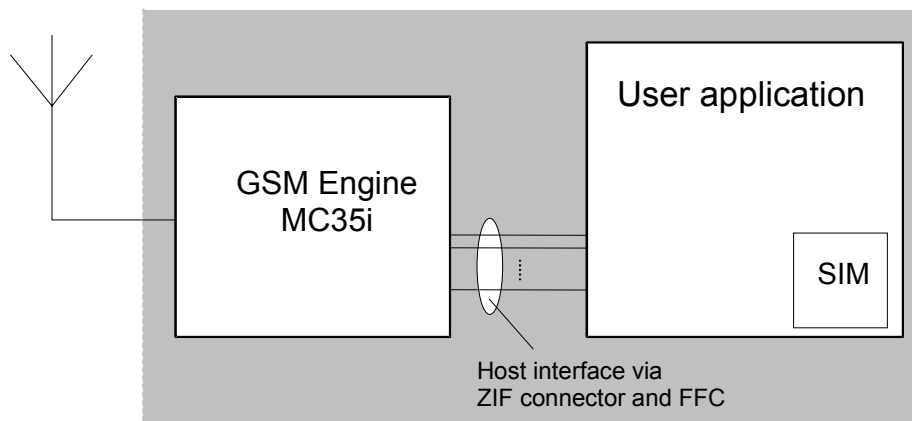


Figure 2: Block diagram of a cellular application

Electrical and mechanical characteristics of the ZIF connector are specified in Chapter 0. Ordering information for the ZIF connector and the required cables are listed in Chapter 8.

## 3.1 Operating modes

The table below briefly summarizes the various operating modes referred to in the following chapters.

Table 3: Overview of operating modes

| Mode             | Function  |   |
|------------------|---|---|
| Normal operation | GSM / GPRS SLEEP  | <p>Various powersave modes set with AT+CFUN command.</p> <p>Software is active to minimum extent. If the module was registered to the GSM network in IDLE mode, it remains, in SLEEP mode, registered and pageable from the BTS.</p> <p>Power saving can be chosen at different levels: The NON-CYCLIC SLEEP mode (AT+CFUN=0) disables the AT interface. The CYCLIC SLEEP modes AT+CFUN=5, 6, 7 and 8 alternately activate and deactivate the AT interfaces to allow permanent access to all AT commands.</p> |
|                  | GSM IDLE  | Software is active. Once registered to the GSM network, the module can be paged from the BTS and is ready to send and receive.  |
|                  | GSM TALK  | Connection between two subscribers is in progress. Power consumption depends on network coverage individual settings, such as DTX off/on, FR/EFR/HR, hopping sequences, antenna.  |
|                  | GPRS IDLE   | Module is ready for GPRS data transfer, but no data is currently sent or received. Power consumption depends on network settings and GPRS configuration (e.g. DRX settings)   |
|                  | GPRS DATA   | GPRS data transfer in progress. Power consumption depends on network settings (e.g. power control level), uplink / downlink data rates and GPRS configuration (e.g. used multislot settings).   |
| Power Down       | <p>Normal shutdown after sending AT^SMSO command or emergency power off via /EMERG OFF pin. The Power Supply ASIC (PSU_ASIC) disconnects the supply voltage from the baseband part of the circuit. Only a voltage regulator in the PSU-ASIC is active for powering the RTC. Software is not active. The serial interface is not accessible.</p> <p>Operating voltage (connected to BATT+) remains applied</p> |   |
| Alarm mode       | Restricted operation launched by RTC alert function while the module is in Power Down mode. In Alarm mode, the module remains deregistered from the GSM network. Limited number of AT commands are accessible.  |   |

See also Table 7 and Table 8 for the various options of waking up the GSM engine and proceeding from one mode to another.

## 3.2 Power supply

The power supply of MC35i has to be a single voltage source in the range of  $V_{BATT+} = 3.3V...4.8V$ . It must be able to withstand a sufficient current in a transmission burst which typically rises to 2A (see Chapter 5.4.1). Beyond that, the power supply must be able to account for increased current consumption if the module is exposed to inappropriate conditions, for example antenna mismatch.

5 BATT+ pins and 5 GND pins are available on the ZIF connector. The RF power amplifier is driven directly from BATT+.

All the key functions for supplying power to the GSM engine are handled by an ASIC power supply. The ASIC provides the following features:

- Stabilizes the supply voltages for the GSM baseband processor and for the RF part using linear voltage regulators.
- Controls the module's power up and power down procedures.
- A watchdog logic implemented in the baseband processor periodically sends signals to the ASIC, allowing it to maintain the supply voltage for all MC35i components. Whenever the watchdog pulses fail to arrive constantly, the module is turned off.
- Delivers a regulated voltage of 2.9V across the VDD pin. The output voltage VDD may be used to supply your application, for example, an external LED or level shifter. However, the external circuitry must not cause any spikes or glitches on voltage VDD. This voltage is not available in POWER DOWN mode. Therefore, the VDD pin can be used to indicate whether or not MC35i is in POWER DOWN mode.
- Provides power to the SIM interface.

Please refer to Table 4 for a description of the power supply pins and their electrical specifications.

### 3.2.1 Power supply pins on the ZIF connector

10 pins of the ZIF connector are dedicated to connect the supply voltage (BATT+) and ground (GND). The values stated below must be measured directly at the reference points on the MC35i board (reference point BATT+ pad and reference point GND pad as shown in Figure 29)

VDDL P can be used to back up the RTC.

Table 4: Power supply pins of ZIF connector

| Signal name | Pin  | I/O | Description                            | Parameter   |
|-------------|------|-----|--|---|
| BATT+       | 1-5  | I/O | Positive operating voltage             | 3.3 V...4.8 V, $I_{typ} \leq 2$ A during transmit burst (see Chapter 5.4.1)<br><br>The minimum operating voltage must not fall below 3.3 V, not even in case of voltage drop. |
| GND         | 6-10 | X   | Ground                                 | 0 V   |
| VDDL P      | 30   | I/O | Buffering of RTC (see Chapter 3.3.1.3) | $U_{OUT,max} = V_{BATT+}$<br>$U_{IN} = 2.0$ V...5.5 V<br>$R_i = 1$ k $\Omega$<br>$I_{in,max} = 30$ $\mu$ A  |

### 3.2.2 Minimizing power losses

When designing the power supply for your application please pay specific attention to power losses. Ensure that the input voltage BATT+ never drops below 3.3 V on the MC35i board, not even in a transmit burst where current consumption can rise to typical peaks of 2A. Any voltage drops that may occur in a transmit burst should not exceed 400mV. Please note that MC35i switches off when exceeding these limits. For further details see Chapter 5.4.

**Note:** In order to minimize power losses, use a FFC cable as short as possible. The resistance of the power supply lines on the host board should also be considered.

**Example:** The ZIF-FFC-ZIF connection causes a resistance of 50mΩ in the BATT+ line and 50mΩ in the GND line, if the FFC reaches the maximum length of 200mm. As a result, a 2A transmit burst would add up to a total voltage drop of 200mV. In addition, further losses may occur due to the resistance across the power supply line.

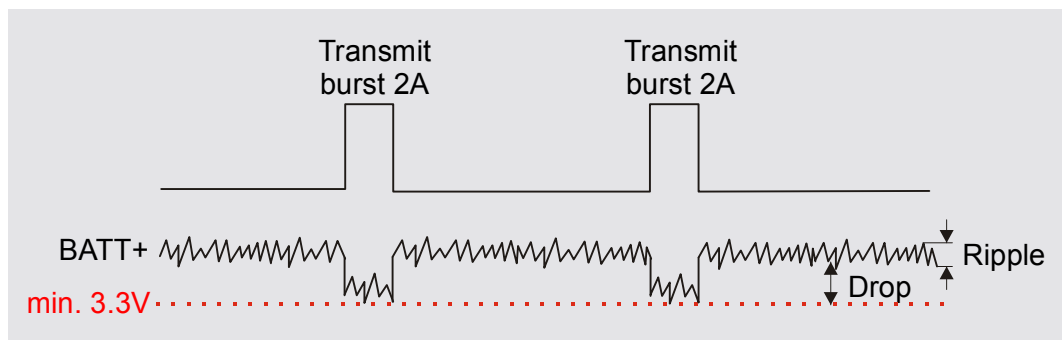


Figure 3: Power supply limits during transmit burst

The input voltage  $V_{BATT+}$  must be measured directly at the reference points on the MC35i board. For detailed information see Figure 29.

### 3.2.3 Monitoring power supply

To help you monitor the supply voltage you can use the AT^SBV command which returns the voltage measured at the reference points BATT+ pad and GND pad.

The voltage is continuously measured at intervals depending on the operating mode on the RF interface. The duration of measuring ranges from 0.5s in TALK/DATA mode to 50s when MC35i is deregistered. The displayed voltage (in mV) is averaged over the last measuring period before the AT^SBV command was executed.

For details please refer to [1]

## 3.3 Power up / down scenarios

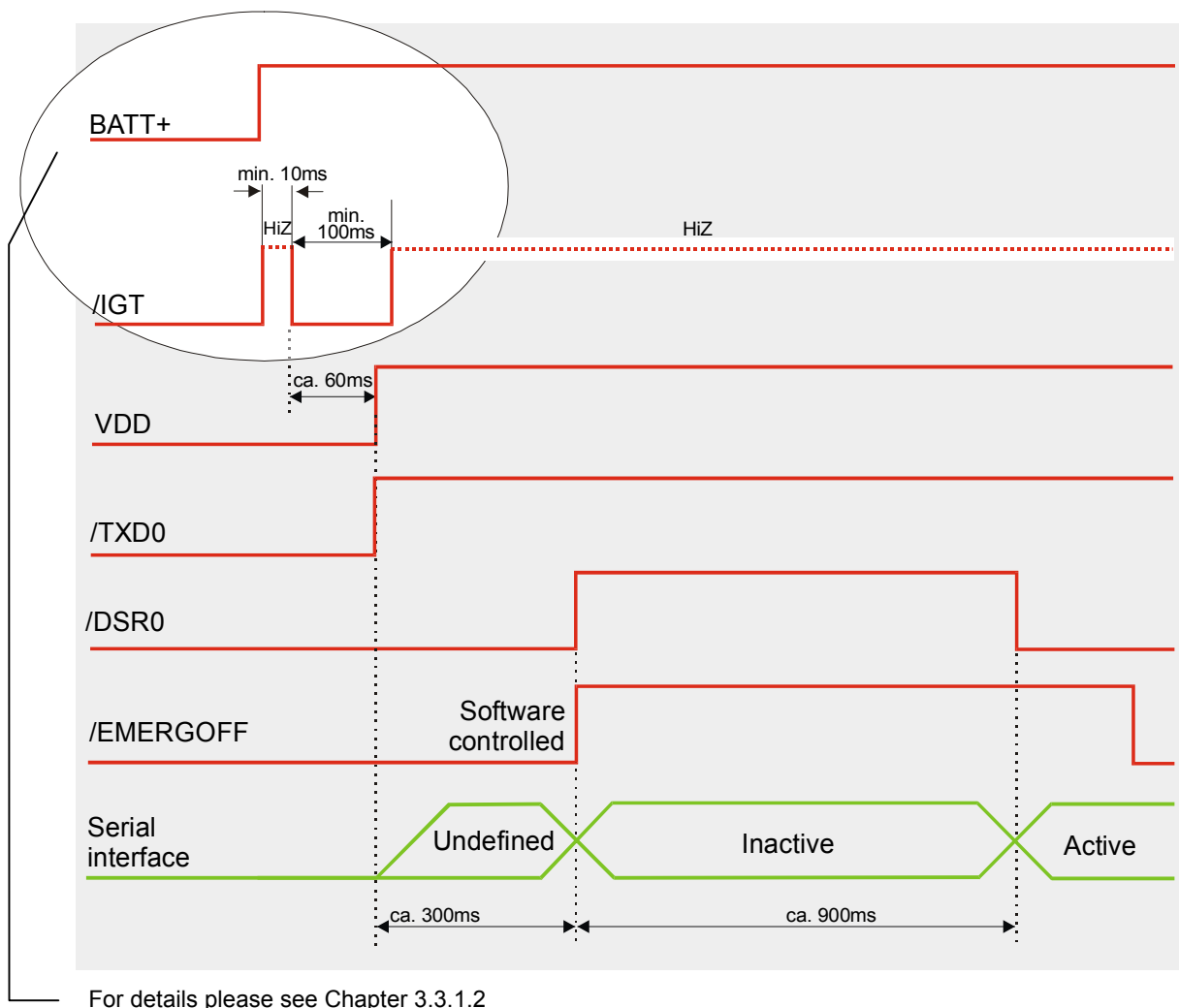
### 3.3.1 Turn on MC35i

Your MC35i GSM / GPRS engine can be activated in a variety of ways which are described in the following chapters:

- via ignition line /IGT: starts normal operating state (see Chapters 3.3.1.1 and 3.3.1.2)
- via RTC interrupt: starts Alarm mode (see Chapter 3.3.1.3)

#### 3.3.1.1 Turn on GSM engine using the ignition line IGT (Power on)

To switch on MC35i the /IGT (Ignition) signal needs to be driven to ground level for at least 100ms. This can be accomplished using an open drain/collector driver in order to avoid current flowing into this pin.



For details please see Chapter 3.3.1.2

Figure 4: Power-on by ignition signal

If configured to a fix baud rate, MC35i will send the result code °SYSSTART to indicate that it is ready to operate. This result code does not appear when autobauding is active. See Chapter AT+IPR in [1].

### 3.3.1.2 Timing of the ignition process

When designing your application platform take into account that powering up MC35i requires the following steps.

- The ignition line cannot be operated until  $V_{BATT+}$  passes the level of 3.0V.
- 10ms after  $V_{BATT+}$  has reached 3.0V the ignition line can be switched low. The duration of the falling edge must not exceed 1ms.
- Another 100ms are required to power up the module.
- Ensure that  $V_{BATT+}$  does not fall below 3.0V while the ignition line is driven. Otherwise the module cannot be activated. If the VDDL<sub>P</sub> line is fed from an external power supply, the /IGT line is HiZ before the rising edge of  $V_{BATT+}$ .
- If the VDDL<sub>P</sub> line is fed from an external power supply as explained in Chapter 3.5, the /IGT line is HiZ before the rising edge of  $V_{BATT+}$ .

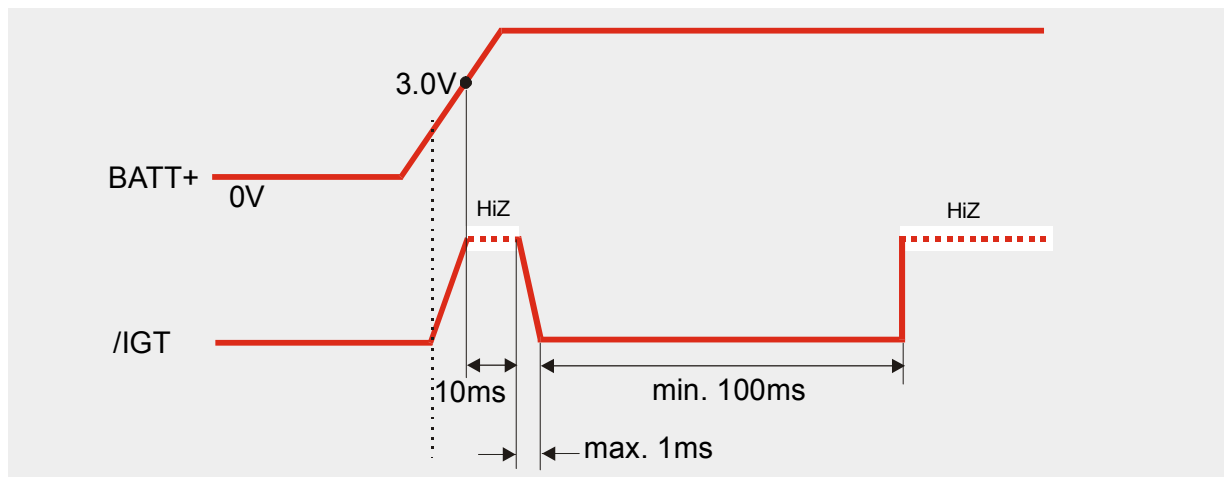


Figure 5: Timing of power-on process if VDDL<sub>P</sub> is not used

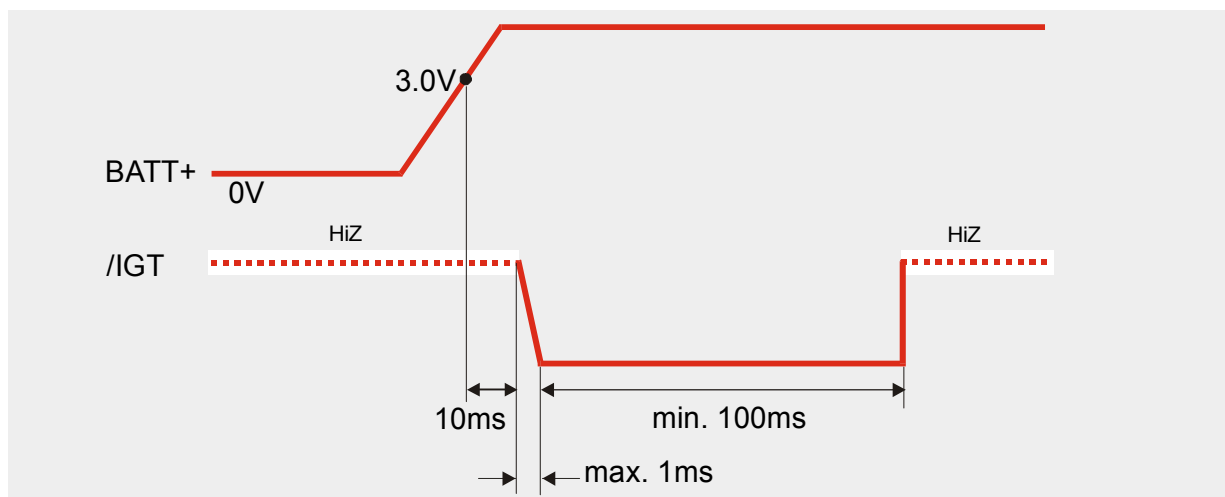


Figure 6: Timing of power-on process if VDDL<sub>P</sub> is fed from external source

### 3.3.1.3 Turn on GSM engine using the RTC (Alarm mode)

Another power-on approach is to use the RTC, which is constantly supplied with power from a separate voltage regulator in the power supply ASIC. The RTC provides an alert function which allows to wake MC35i while power is off. To prevent the engine from unintentionally logging into the GSM network, this procedure only enables restricted operation, referred to as Alarm mode. It must not be confused with a wake-up or alarm call that can be activated by using the same AT command, but without switching off power.

Use the *AT+CALA* command to set the alarm time. The RTC retains the alarm time if the GSM engine was powered down by *AT^SMSO*. Once the alarm is timed out and executed, MC35i enters into the Alarm mode. This is indicated by an Unsolicited Result Code (URC) which reads:

*^SYSSTART ALARM MODE*

In Alarm mode only a limited number of AT commands is available. For further instructions refer to the AT Command Set.

Table 5: AT commands available in Alarm mode

| AT command | Use  |
|------------|--|
| AT+CALA    | Set alarm time   |
| AT+CCLK    | Set date and time of RTC   |
| AT^SBC     | Query average current consumption of MC35i, enable / disable undervoltage URCs (see Chapter 3.3.3.1) |
| AT^SCTM    | Query temperature of GSM engine  |
| AT^SMSO    | Power down GSM engine  |

For the GSM engine to change from the Alarm mode to full operation (normal operating mode) it is necessary to drive the ignition line to ground. This must be implemented in your host application as described in Chapter 3.3.1.1

If your host application uses the SYNC pin to control a status LED as described in Chapter 3.9.2.2, please note that the LED is off while the GSM engine is in Alarm mode.

### 3.3.2 Turn off GSM engine

To switch the module off the following procedures may be used:

- *Normal procedure:* Software controlled by sending AT^SMSO command over the serial application interface. See Chapter 3.3.2.1.
- *Emergency shutdown:* Hardware driven by switching the /EMERGOFF line of the ZIF connector to ground = immediate shutdown of supply voltages, only applicable if the software controlled procedure fails! See Chapter 3.3.2.3.
- *Automatic shutdown:* See Chapter 3.3.3.  
Takes effect if undervoltage is detected  
Takes effect if MC35i board temperature exceeds critical limit

#### 3.3.2.1 Turn off GSM engine using the AT^SMSO command

The safest approach to powering down MC35i is to issue the AT^SMSO command. This procedure lets MC35i log off from the network and allows the software to enter into a secure state and save data before disconnecting the power supply. The mode is referred to as POWER DOWN mode.

Before switching off, the module sends the result code

```
^SMSO: MS OFF  
OK
```

After this response, no further AT commands can be executed. Do not disconnect the operating voltage  $V_{BATT+}$  until the VDD signal has gone low, as this is a reliable indication of the module's POWER DOWN state. Otherwise you run the risk of losing data. To avoid any problems the VDD pin must be used to monitor the POWER DOWN state.

In POWER DOWN mode only the RTC is still active.

While MC35i is in POWER DOWN mode the application interface is switched off and must not be fed from any other source. Therefore, your application must be designed to avoid any current flow into any digital pins of the application interface.

#### 3.3.2.2 Timing and maximum number of turn-on / turn-off cycles

In order to avoid malfunctioning of the MC35i, it is recommended to wait a minimum of 3 seconds after turning the module off before switching it on again.

Each time the module is shut down, data will be written from volatile memory to flash memory. The guaranteed maximum number of write cycles is limited to 100.000.

### 3.3.2.3 Emergency shutdown using /EMERGOFF pin

**Caution:** Use the /EMERGOFF pin only when, due to serious problems, the software is not responding for more than 5 seconds. Pulling the /EMERGOFF pin causes the loss of all information stored in the volatile memory since power is cut off immediately. Therefore, this procedure is intended only for use in case of emergency, e.g. if MC35i fails to shut down properly.

The /EMERGOFF signal is available on the ZIF connector. To control the /EMERGOFF line it is recommended to use an open drain / collector driver. To turn the GSM engine off, the /EMERGOFF line has to be driven to ground for  $\geq 3.2$  s.

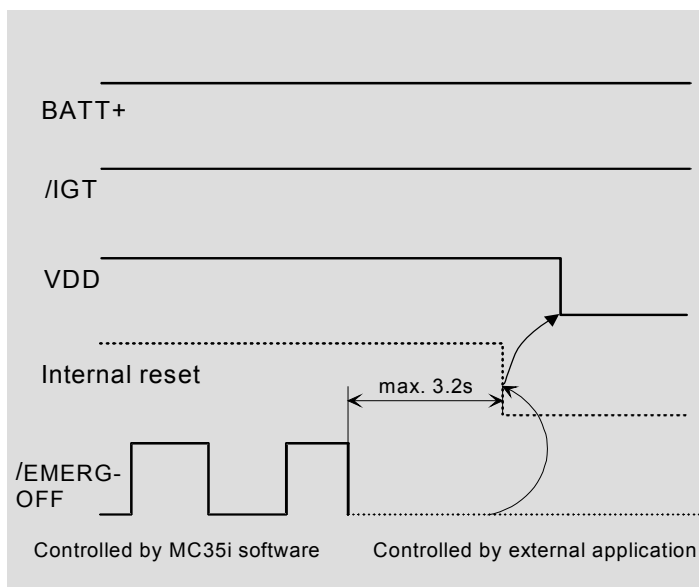


Figure 7: Deactivating GSM engine by Power Down signal

How does it work:

- Voltage  $V_{BATT+}$  is permanently applied to the module.
- The module is active while the internal reset signal is kept at high potential.

During operation, the baseband controller generates watchdog pulses at regular intervals.

When the /EMERGOFF pin is grounded these watchdog pulses are cut off from the power supply ASIC. The power supply ASIC shuts down the internal supply voltages of MC35i after max. 3.2s and the module turns off. Consequently the output voltage at VDD is switched off.

### 3.3.3 Automatic shutdown

Automatic shutdown takes effect if the supply voltage or the temperature of MC35i are exceeding critical limits. The shutdown procedure is equivalent to the power-down initiated with the AT^SMSO command: MC35i logs off from the network and the software enters a secure state avoiding loss of data. When the module is in IDLE mode it takes typically one minute to deregister from the network and to switch off.

#### 3.3.3.1 Undervoltage shutdown

If the supply voltage goes beyond the range specified in Chapters 5.3 and 5.4, MC35i ceases to operate. This avoids that the module violates GSM specifications. Undervoltage conditions may be reported by the Unsolicited Result Code

AT^SBC: Undervoltage.

To activate or deactivate the presentation of the URC use the AT^SBC command described in [1].

#### 3.3.3.2 Temperature dependent shutdown

The board temperature is constantly monitored by an internal NTC resistor located on the PCB. The values are measured directly on the board and therefore, are not fully identical with the ambient temperature.

For more detailed information please refer to Table 21.

Each time the board temperature goes out of range or back to normal, MC35i instantly displays an alert (if enabled).

- URCs indicating the level "1" or "-1" allow the user to take appropriate precautions, such as protecting the module from exposure to extreme conditions. The presentation of the URCs depends on the settings selected with the AT^SCTM write command:
  - AT^SCTM=1: Presentation of URCs is always enabled.
  - AT^SCTM=0 (default): Presentation of URCs is enabled for 15 seconds time after start-up of MC35i. After 15 seconds operation, the presentation will be disabled, i.e. no alert messages can be generated.
- URCs indicating the level "2" or "-2" are instantly followed by an orderly shutdown. The presentation of these URCs is always enabled, i.e. they will be output even though the factory setting AT^SCTM=0 was never changed.

Table 6 summarizes the maximum ratings and the associated URCs.

Table 6: Temperature dependent behaviour

| Sending temperature warning (15 s after MC35i start-up, otherwise only if URC presentation enabled) |  |
|---|--|
| ^SCTM_B: 1  | Caution: $T_{amb}$ of board close to overtemperature limit.                |
| ^SCTM_B: -1   | Caution: $T_{amb}$ of board close to undertemperature limit.               |
| ^SBCTM_B: 0   | Board back to uncritical temperature range.                                |
| Automatic shutdown (URC appears no matter whether presentation was enabled)                         |  |
| ^SCTM_B: 2  | Alert: $T_{amb}$ of board $\geq 70^{\circ}\text{C}$ . MC35i switches off.  |
| ^SCTM_B: -2   | Alert: $T_{amb}$ of board $\leq -25^{\circ}\text{C}$ . MC35i switches off. |

The values stated in Table 6 are based on test conditions according to IEC 60068-2-2 (still air).

### 3.3.3.3 Temperature control during emergency call

If the temperature limit is exceeded while an emergency call is in progress the engine continues to measure the temperature and to deliver alert messages, but deactivates the shutdown functionality.

Once the call is terminated the temperature control will be resumed. If the temperature is still out of range MC35i switches off immediately.

### 3.3.3.4 Monitoring the board temperature of MC35i

The AT^SCTM command can also be used to check the present status of the board. Depending on the selected mode, the read command returns the current board temperature in degrees Celsius or only a value that indicates whether the board is within the safe or critical temperature range. See [1] for further instructions.

### 3.4 Power saving

SLEEP mode reduces the functionality of the MC35i module to a minimum and, thus, minimizes the current consumption to the lowest level. SLEEP mode is set with the AT+CFUN command which provides the choice of the functionality levels <fun>=0, 1, 5, 6, 7 or 8, all explained below. Further instructions of how to use AT+CFUN can be found in [1].

**IMPORTANT:** The AT+CFUN command can be executed before or after entering PIN1. Nevertheless, please keep in mind *that power saving works only while the module is registered to the GSM network*. If you attempt to activate power saving while the module is detached, the selected <fun> level will be set, though power saving does not take effect.

To check whether power saving is on, you can query the status of AT+CFUN if you have chosen CYCLIC SLEEP mode. If available, you can take advantage of the status LED controlled by the SYNC pin. The LED stops flashing once the module starts power saving.

The wake-up procedures are quite different depending on the selected SLEEP mode. Table 7 compares the wake-up events that can occur in NON-CYCLIC SLEEP mode and in the four CYCLIC SLEEP modes.

#### 3.4.1 No power saving (AT+CFUN=1)

The functionality level <fun>=1 is where power saving is switched off. This is the default after startup.

#### 3.4.2 NON-CYCLIC SLEEP mode (AT+CFUN=0)

If level 0 has been selected (AT+CFUN=0), the serial interface is blocked. The module shortly deactivates power saving to listen to a paging message sent from the base station and then immediately resumes power saving. Level 0 is called NON-CYCLIC SLEEP mode, since the serial interface is not alternatingly made accessible as in CYCLIC SLEEP mode.

The first wake-up event fully activates the module, enables the serial interface and terminates the power saving mode. In short, it takes MC35i back to the highest level of functionality <fun>=1.

#### 3.4.3 CYCLIC SLEEP mode (AT+CFUN=5, 6, 7 and 8)

The functionality levels AT+CFUN=5, AT+CFUN=6, AT+CFUN=7 and AT+CFUN=8 are referred to as CYCLIC SLEEP modes. The major benefit over the NON-CYCLIC SLEEP mode is that the serial interface is not permanently blocked and that packet switched calls may go on without terminating the selected CYCLIC SLEEP mode. This allows MC35i to become active, for example to perform a data transfer, and to resume power saving after the data transfer is completed.

The CYCLIC SLEEP modes, give you greater flexibility regarding the wake-up procedures: For example, in all CYCLIC SLEEP modes, you can enter AT+CFUN=1 to permanently wake up the module. The best choice is using CFUN=7 or 8, since in these modes MC35i automatically resumes power saving, after you have sent or received a short message or made a call. CFUN=5 and 6 do not offer this feature, and therefore, are only supported for compatibility with earlier releases. Please refer to Table 7 for a summary of all modes.

The CYCLIC SLEEP mode is a dynamic process which alternatingly enables and disables the serial interface. The application must be configured to use hardware flow control for communication with the module (RTS/CTS handshake). By setting/resetting the /CTS signal, the module indicates to the application when the UART is active. The application must wait until /CTS is set (i.e. is active low) before data can be sent to the module.

The module starts or resumes power saving two seconds (AT+CFUN=5 or AT+CFUN=7) or ten minutes (AT+CFUN=6 or AT+CFUN=8) after the last character was sent or received. It resets the /CTS signal, and after additional 5ms, deactivates the UART to save power. See Figure 9 for more details.

### 3.4.4 Timing of the /CTS signal in CYCLIC SLEEP modes

The /CTS signal is enabled in synchrony with the module's paging cycle. It goes active low each time when the module starts listening to a paging message block from the base station. The timing of the paging cycle varies with the base station and can be determined by the following formula:

$$4.615 \text{ ms (TDMA frame duration)} * 51 \text{ (number of frames)} * \text{DRX value.}$$

DRX (Discontinuous Reception) is a value from 2 to 9, resulting in paging intervals from 0.47 to 2.12 seconds. The DRX value of the base station is assigned by the network operator.

If  $\text{DRX} \geq 3$ , i.e. if paging is performed at intervals from 0.71 to 2.12 seconds, each listening period causes the /CTS signal to go active low. If DRX is 2, i.e. if paging is done every 0.47 seconds, the /CTS signal is activated with every 2<sup>nd</sup> listening period.

The /CTS signal stays active low for 20 ms. This is followed by another 5 ms UART activity. Thus, once the /CTS signal goes active low, you have 25 ms to enter characters. In the pauses between listening to paging messages, while /CTS is high, the module resumes power saving and the AT interface is not accessible. See Figure 8

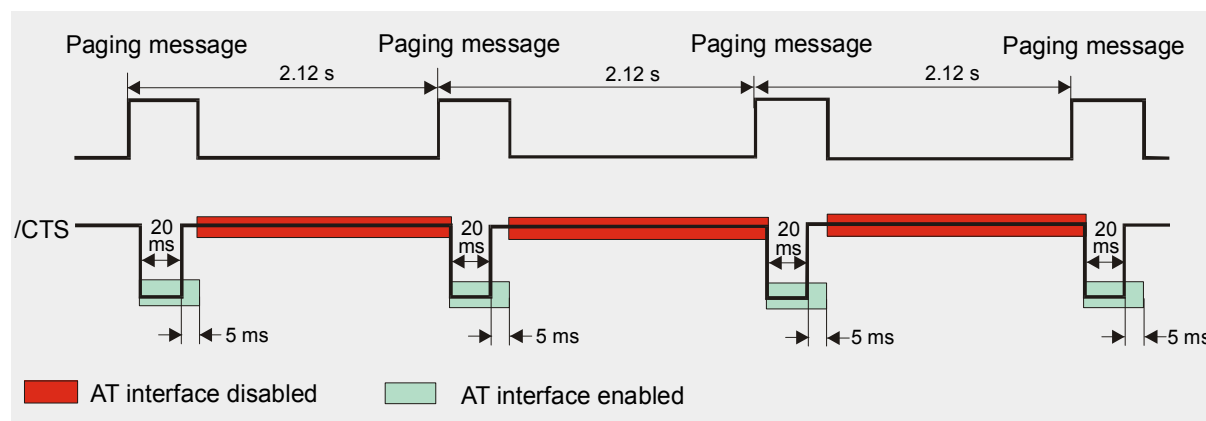


Figure 8: Timing of /CTS signal (example for a 2.12 s paging cycle)

Figure 9 illustrates the CFUN=5 mode, which resets the /CTS signal 2 seconds after the last character was sent or received. The UART is kept active for another 5 ms before power saving begins.

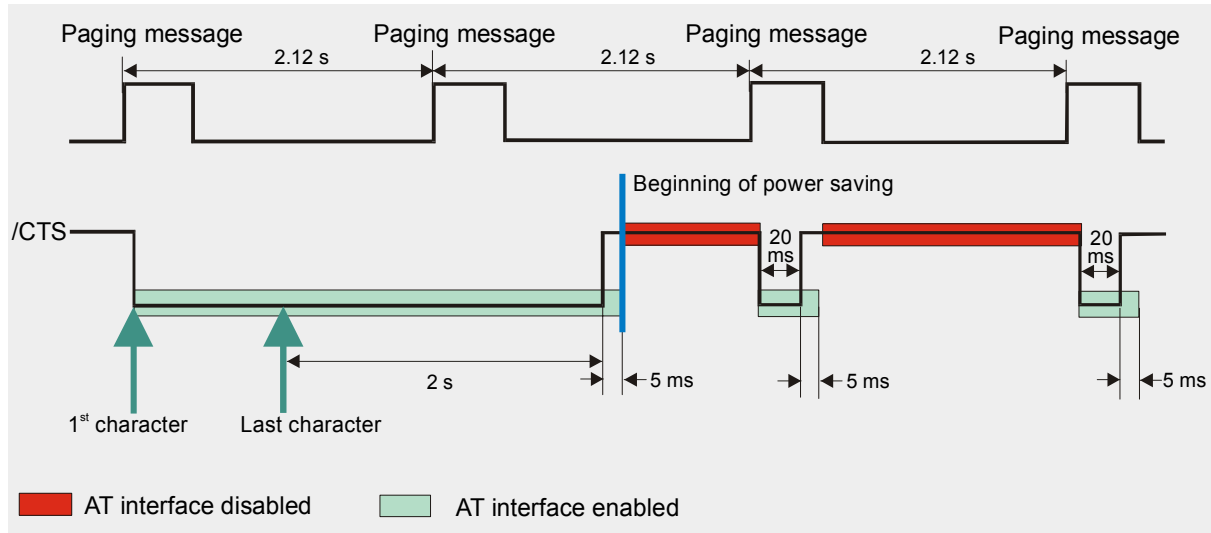


Figure 9: Beginning of power saving if CFUN=5

### 3.4.5 Wake up MC35i from SLEEP mode

A wake up event is any event that switches off the SLEEP mode and causes MC35i to return to full functionality. In short, it takes MC35i back to AT+CFUN=1.

Definitions of the state transitions described in Table 7:

Yes = MC35i exits SLEEP mode.

No = MC35i does not exit SLEEP mode.

Table 7: Wake-up events in NON-CYCLIC and CYCLIC SLEEP modes

| Event   | From SLEEP mode<br>AT+CFUN=0 to<br>AT+CFUN=1 | From SLEEP mode<br>AT+CFUN=5 or 6 to<br>AT+CFUN=1 | From SLEEP mode<br>AT+CFUN=7 or 8 to<br>AT+CFUN=1 |
|---|--|---|---|
| Ignition line   | No   | No  | No  |
| /RTS0 or /RTS1 (falling edge)   | Yes  | No  | No  |
| Unsolicited Result Code (URC)   | Yes  | Yes   | No  |
| Incoming voice or data call   | Yes  | Yes   | No  |
| Any AT command (incl. outgoing voice or data call, outgoing SMS)  | Not possible (UART disabled)                 | No  | No  |
| Incoming SMS depending on mode selected by AT+CNMI:<br>AT+CNMI=0,0 (= default, no indication of received SMS) | No   | No  | No  |
| AT+CNMI=1,1 (= displays URC upon receipt of SMS)  | Yes  | Yes   | No  |
| RTC alarm   | Yes  | Yes   | No  |
| AT+CFUN=1   | Not possible (UART disabled)                 | Yes   | Yes   |

Recommendation:

- In NON-CYCLIC SLEEP mode, you can set an RTC alarm to wake up MC35i and return to full functionality. This is a useful approach because, in this mode, the AT interface is not accessible.

### 3.4.6 Summary of state transitions (except SLEEP mode)

Table 8 shows how to proceed from one mode to another (gray column = present mode, white columns = intended modes)

Table 8: State transitions of MC35i

| Further mode →→→<br>Present mode | Power Down   | Normal mode <sup>**</sup> ) | Alarm mode   |
|----------------------------------|--|-----------------------------|--|
| Power Down mode                  | ---  | /IGT >100 ms at low level   | Wake-up from Power Down mode (if activated with AT+CALA)                             |
| Normal mode <sup>**</sup> )      | AT^SMSO<br><u>or</u><br>exceptionally<br>/EMERGOFF pin > 3.2 s<br>at low level | ---                         | AT+CALA followed by AT^SMSO. MC35i enters Alarm mode when specified time is reached. |
| Alarm mode                       | AT^SMSO <u>or</u><br>exceptionally<br>/EMERGOFF > 3.2 s at<br>low level        | /IGT >100 ms at low level   | ---  |

<sup>\*)</sup> Normal mode covers TALK, IDLE and SLEEP modes

### 3.5 RTC backup

The internal Real Time Clock of MC35i is supplied from a dedicated voltage regulator in the power supply ASIC which is also active when MC35i is in POWER DOWN status. An alarm function is included that allows to wake up MC35i without logging on to the GSM network.

In addition, you can use the VDDL P pin on the ZIF connector (pin no. 30) to backup the RTC from an external capacitor. If the voltage supply at BATT+ is disconnected the RTC can be powered by the capacitor. The size of the capacitor determines the duration of buffering when no voltage is applied to the module, i.e. the greater capacitor the longer MC35i will save the date and time.

If you need to adjust the date and time use the AT+CCLK command. To set the alarm time enter AT+CALA. For further instructions please refer to Chapter 3.3.1.3 and to [1].

A serial resistor placed on the board next to the VDDL P line limits the input current of an empty capacitor.

The voltage applied at VDDL P can be in the range from 2 to 5.5V. Please refer to Table 22 for the parameters required.

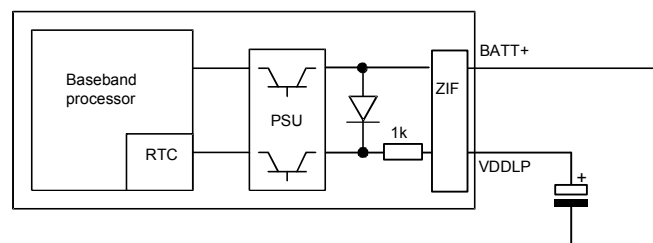


Figure 10: RTC supply from capacitor

**Note:** The VDDL P voltage should be kept below the minimum BATT+ voltage. This is significant to prevent the GSM engine from being powered over the RTC backup battery. Please refer to Chapter 5.3. for more information.  
The reference voltage listed in Table 22 are values measured directly on the MC35i GSM / GPRS engine. They do not apply to the accessories connected.

### 3.6 Serial interface

MC35i offers an 8-wire, unbalanced, asynchronous serial interface conforming to ITU-T V.24 protocol DCE signaling. The electrical characteristics do not comply with ITU-T V.28. The significant levels are 0V (for low data bit or ON condition) and 2.65V (for high data bit or OFF condition). For electrical characteristics please refer to Table 22.

MC35i is designed for use as a DCE. Based on the conventions for DCE-DTE connections it communicates with the customer application (DTE) using the following signals:

- Port /TXD @ application sends data to the module's /TXD0 signal line
- Port /RXD @ application receives data from the module's /RXD0 signal line

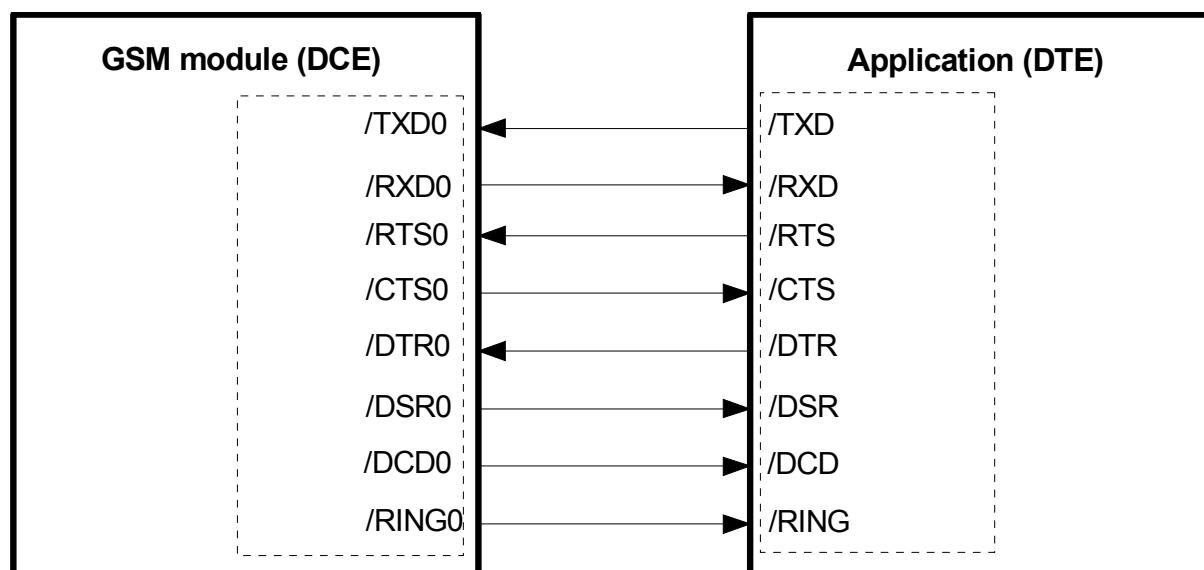


Figure 11: Serial interface

Table 9: DCE-DTE wiring

| V.24<br>circuit | DCE          |                  | DTE          |                  |
|-----------------|--------------|------------------|--------------|------------------|
|                 | Pin function | Signal direction | Pin function | Signal direction |
| 103             | /TXD0        | Input            | /TXD         | Output           |
| 104             | /RXD0        | Output           | /RXD         | Input            |
| 105             | /RTS0        | Input            | /RTS         | Output           |
| 106             | /CTS0        | Output           | /CTS         | Input            |
| 108/2           | /DTR0        | Input            | /DTR         | Output           |
| 107             | /DSR0        | Output           | /DSR         | Input            |
| 109             | /DCD0        | Output           | /DCD         | Input            |
| 125             | /RING0       | Output           | /RING        | Input            |

*Features of the serial interface:*

- Designed for voice, CSD, fax and for controlling the GSM engine with AT commands.
- Full Multiplex capability allows the interface to be partitioned into three virtual channels, yet with CSD and fax services only available on the first logical channel.
- Includes the data lines /TXD0 and /RXD0, the status lines /RTS0 and /CTS0 and, in addition, the modem control lines /DTR0, /DSR0, /DCD0 and /RING0.
- The /DTR0 signal will only be polled once per second from the internal firmware of MC35i. The /RING0 signal serves to indicate incoming calls and other types of URCs (Unsolicited Result Code).
- Configured for 8 data bits, no parity and 1 stop bit.
- Can be operated at bit rates from 300bps to 230400 bps.
- Autobauding supports the following bit rates: 4800, 9600, 19200, 38400, 57600, 115200, 230400 bps.

Supports hardware handshake using RTS0/CTS0 and XON/XOFF software flow control.

### 3.7 Audio interface

MC35i comprises two analog audio interfaces each with a balanced analog microphone input and a balanced analog earpiece output. The second analog interface provides a supply circuit to feed an active microphone.

This means you can connect two audio devices in any combination, both at the same time. Using the AT^SAIC command you can easily switch back and forth between both audio interfaces.

MC35i offers six audio modes which can be selected with the AT^SNFS command. There is a default assignment of the audio interface for each audio mode (see Table 25) which can be temporarily changed with AT^SAIC and also saved with AT^SNFW within the currently selected audio mode (except audio mode 1). The electrical characteristics of the voiceband part vary with the audio mode. For example, sending and receiving amplification, sidetone paths, noise suppression etc. depend on the selected mode and can be altered with the AT commands (except for mode 1).

Please refer to Chapter 5.5 for specifications of the audio interface and an overview of the audio parameters. Detailed instructions on using AT commands are presented in "AT Command Set for MC35i" [1].

Table 25 summarizes the characteristics of the various audio modes and shows what parameters are supported in each mode.

When shipped from factory, interface 1 and audio mode 1 are activated. This is the default configuration optimized for the Votronic HH-SI-30.3/1.1/0 handset and used for type approving the Siemens reference configuration. Audio mode 1 has fix parameters which cannot be modified. To adjust the settings of the Votronic handset simply change to another audio mode.

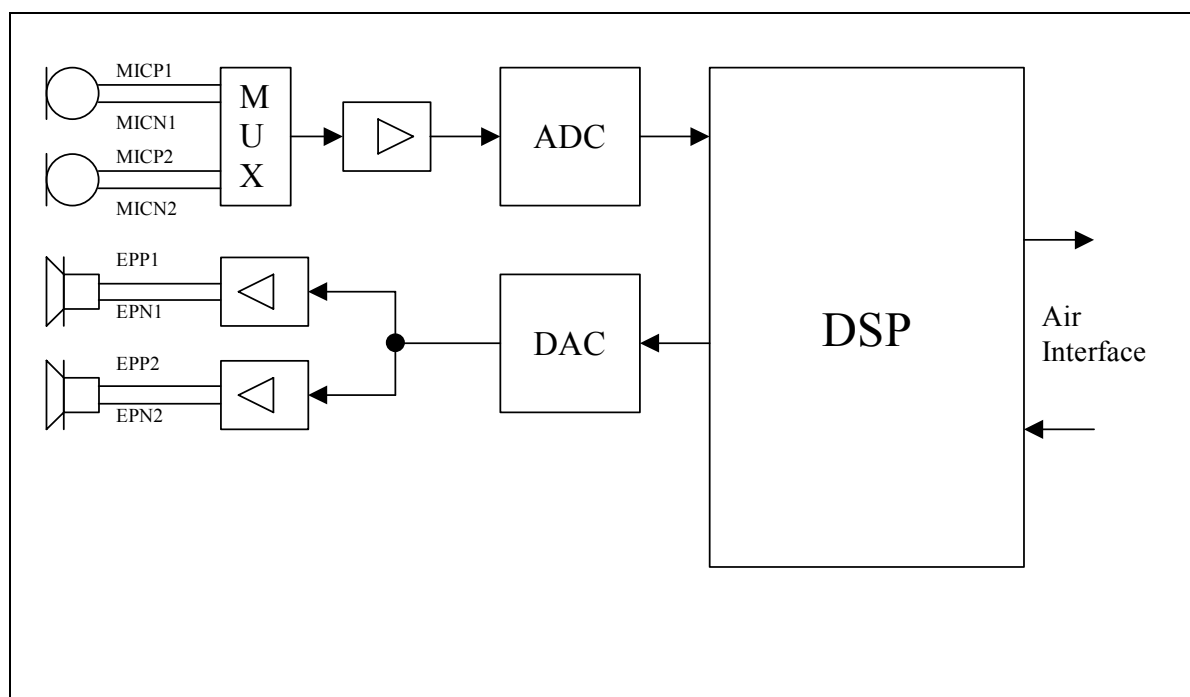


Figure 12: Audio block diagram

### 3.7.1 Speech processing

The speech samples from the ADC are handled by the DSP of the baseband controller to calculate e.g. amplifications, sidetone, echo cancellation or noise suppression depending on the configuration of the active audio mode. These processed samples are passed to the speech encoder. Received samples from the speech decoder are passed to the DAC after post processing (frequency response correction, adding sidetone etc.).

Full rate, half rate, enhanced full rate, speech and channel encoding including voice activity detection (VAD) and discontinuous transmission (DTX) and digital GMSK modulation are also performed on the GSM baseband processor.

Customer specific audio parameters can be evaluated by Siemens on customer request. These parameters can be downloaded to MC35i using the appropriate AT command. For further details refer to [8] or contact your local Siemens dealer.

## 3.8 SIM interface

The baseband processor has an integrated SIM interface compatible with the ISO 7816 IC Card standard. This is wired to the host interface (board-to-board connector) in order to be connected to an external SIM card holder. Six pins on the board-to-board connector are reserved for the SIM interface.

The CCIN pin serves to detect whether a tray (with SIM card) is present in the card holder. Using the CCIN pin is mandatory for compliance with the GSM 11.11 recommendation if the mechanical design of the host application allows the user to remove the SIM card during operation. See Chapter 3.8.1 for details.

It is recommended that the total cable length between the board-to-board connector pins on MC35i and the pins of the SIM card holder does not exceed 200 mm in order to meet the specifications of 3GPP TS 51.010-1 and to satisfy the requirements of EMC compliance.

Table 10: Signals of the SIM interface (board-to-board connector)

| Signal | Description   |
|--------|---|
| CCGND  | Separate ground connection for SIM card to improve EMC.   |
| CCCLK  | Chipcard clock, various clock rates can be set in the baseband processor.   |
| CCVCC  | SIM supply voltage from PSU-ASIC  |
| CCIO   | Serial data line, input and output.   |
| CCRST  | Chipcard reset, provided by baseband processor.   |
| CCIN   | <p>Input on the baseband processor for detecting a SIM card tray in the holder.</p> <p>The CCIN pin is mandatory for applications that allow the user to remove the SIM card during operation.</p> <p>The CCIN pin is solely intended for use with a SIM card. It must not be used for any other purposes. Failure to comply with this requirement may invalidate the type approval of MC35i.</p> |

### 3.8.1 Requirements for using the CCIN pin

SIM card is removed during operation. Therefore, the signal at the CCIN pin must go low *before* the SIM card contacts are mechanically detached from the SIM interface contacts. This shut-down procedure is particularly required to protect the SIM card as well as the SIM interface of MC35i from damage.

An appropriate SIM card detect switch is required on the card holder. For example, this is true for the model supplied by Molex, which has been tested to operate with MC35i and is part of the Siemens reference equipment submitted for type approval. Molex ordering number is 91228-0001, see also Chapter 8.

The module's startup procedure involves a SIM card initialization performed within 1 second after getting started. An important issue is whether the initialization procedure ends up with a high or low level of the CCIN signal:

- a) If, during startup of MC35i, the CCIN signal on the SIM interface is high, then the status of the SIM card holder can be recognized each time the card is inserted or ejected.  
A low level of CCIN indicates that no SIM card tray is inserted into the holder. In this case, the module keeps searching, at regular intervals, for the SIM card. Once the SIM card tray with a SIM card is inserted, CCIN is taken high again.
- b) If, during startup of MC35i, the CCIN signal is low, the module will also attempt to initialize the SIM card. In this case, the initialising will only be successful when the card is present.  
If the SIM card initialising has been done, but the card is no more operational or removed, then the module will never search again for a SIM card and only emergency calls can be made.

Removing and inserting the SIM card during operation requires the software to be reinitialized. Therefore, after reinserting the SIM card it is necessary to restart MC35i. It is strongly recommended to connect the contacts of the SIM card detect switch to the CCIN input and to the CCVCC output of the module as illustrated in the sample diagram in Figure 13.

*Note: No guarantee can be given, nor any liability accepted, if loss of data is encountered after removing the SIM card during operation.*

*Also, no guarantee can be given for properly initialising any SIM card that the user inserts after having removed a SIM card during operation. In this case, the application must restart MC35i.*

### 3.8.2 Design considerations for SIM card holder

The schematic below is a sample configuration that illustrates the Molex SIM card holder located on the DSB35 Support Box (evaluation kit used for type approval of the Siemens MC35i reference setup, see [3] for technical details). X1201 is the designation used in [3] to refer to the SIM card holder.

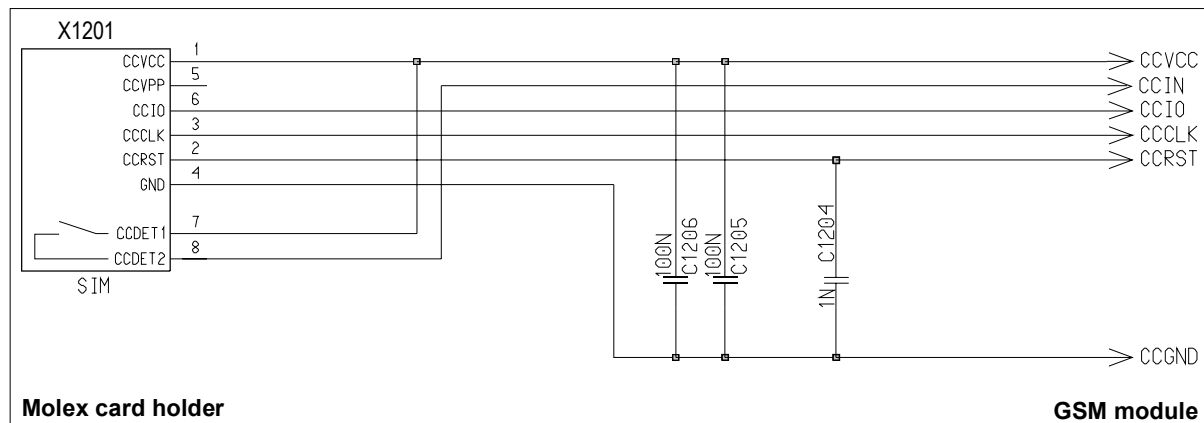


Figure 13: SIM card holder of DSB35 Support Box

Table 11: Pin assignment of Molex SIM card holder on DSB35 Support Box

| Pin no. | Signal name | I/O | Function   |
|---------|-------------|-----|--|
| 1       | CCVCC       | I   | Supply voltage for SIM card, generated by the GSM engine   |
| 2       | CCRST       | I   | Chip card reset, prompted by the GSM engine  |
| 3       | CCCLK       | I   | Chip card clock  |
| 4       | CCGND       | -   | Individual ground line for the SIM card to improve EMC   |
| 5       | CCVPP       | -   | Not connected  |
| 6       | CCIO        | I/O | Serial data line, bi-directional   |
| 7       | CCDET1      | -   | Connect to CCVCC   |
| 8       | CCDET2      |     | Connects to the CCIN input of the GSM engine. Serves to recognize whether a SIM card is in the holder. |

Pins 1 through 8 (except for 5) are the minimum requirement according to the GSM Recommendations, where pins 7 and 8 are needed for SIM card tray detection through the CCIN pin.

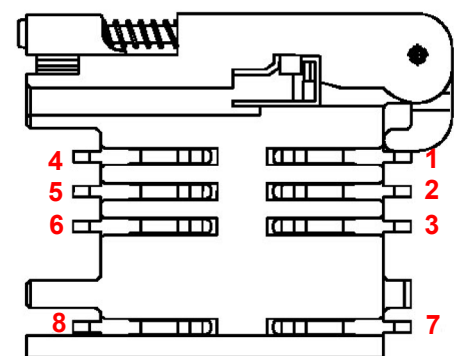


Figure 14: Pin numbers of Molex SIM card holder on DSB35 Support Box

Place the capacitors C1205 and C1206 (or instead one capacitor of 200nF) as close as possible to the pins 1 (CCVCC) and 4 (GND) of the card holder. Connect the capacitors to the pins via low resistance tracks.

## 3.9 Control signals

### 3.9.1 Inputs

Table 12: Input control signals of the MC35i module

| Signal             | Pin        | Pin status     | Function         | Remarks   |
|--------------------|------------|----------------|------------------|---|
| Ignition           | /IGT       | = falling edge | Power up MC35i   | Active low $\geq 100\text{ms}$ (open drain/collector driver required in cellular device application)  |
|                    |            | = 1            | Hi-Z             |   |
| Emergency shutdown | /EMERG-OFF | = 0            | Power down MC35i | Active low $\geq 3.2\text{s}$ (Open drain/collector driver required in cellular device application). At the /EMERGOFF signal the watchdog signal of the GSM engine can be traced (see description in Table 22 and Chapter 3.3.1). |
|                    |            | = 1            | Hi-Z             |   |

(HiZ = high impedance)

## 3.9.2 Outputs

### 3.9.2.1 Synchronization signal

The synchronization signal serves to indicate growing power consumption during the transmit burst. The signal is generated by the SYNC pin (pin number 32). Please note that this pin can adopt two different operating modes which you can select by using the AT^SSYNC command (mode 0 and 1). For details refer to the “AT Command Set”.

To generate the synchronization signal the pin needs to be configured to mode 0 (= default). This setting is recommended if you want your application to use the synchronization signal for better power supply control. Your platform design must be such that the incoming signal accommodates sufficient power supply to the MC35i module if required. This can be achieved by lowering the current drawn from other components installed in your application. The characteristics of the synchronization signal are explained below.

Table 13: MC35i synchronization signal (if SYNC pin is set to mode 0 via AT^SSYNC)

| Function        | Pin  | Status | Description  |
|-----------------|------|--------|--|
| Synchronization | SYNC | = 0    | No operation   |
|                 |      | = 1    | Indicates increased power consumption during transmission. |

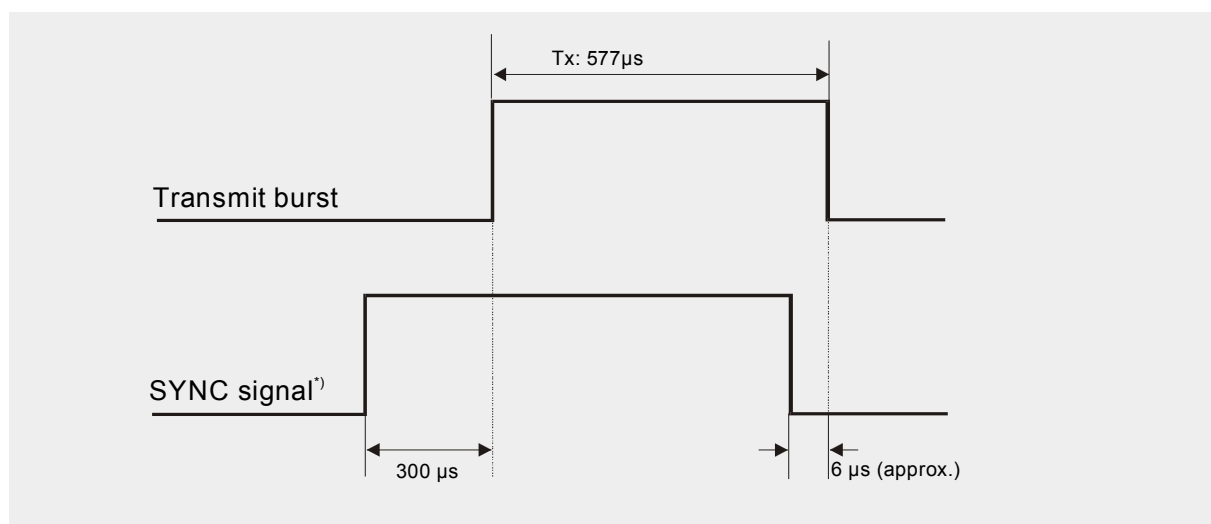


Figure 15: MC35i output control signals

<sup>\*)</sup> The duration of the SYNC signal is always equal, no matter whether the traffic or the access burst are active.

### 3.9.2.2 Using the SYNC pin to control a status LED

As an alternative to generating the synchronization signal, the SYNC pin can be used to control a status LED on your application platform.

To avail of this feature you need to set the SYNC pin to mode 1 by using the AT^SSYNC command. For details see [1].

When controlled from the SYNC pin the LED can display the following functions:

Table 14: Modes of the LED and associated functions

| LED mode                                  | Operating status   |
|---|--|
| Off <sup>*)</sup>                         | MC35i is off or run in SLEEP, Alarm mode   |
| 600 ms On / 600ms Off <sup>*)</sup>       | No SIM card inserted or no PIN entered, or network search in progress, or ongoing user authentication, or network login in progress.   |
| 75ms On / 3s Off <sup>*)</sup>            | Logged to network (monitoring control channels and user interactions). No call in progress.  |
| 75 ms on / 75 ms Off / 75 ms On / 3 s Off | One or more GPRS contexts activated.   |
| Flashing                                  | Indicates GPRS data transfer: When a GPRS transfer is in progress, the LED goes on within 1 second after data packets were exchanged. Flash duration is approx. 0.5 s                          |
| On  | Depending on type of call:<br><i>Voice call:</i> Connected to remote party.<br><i>Data call:</i> Connected to remote party or exchange of parameters while setting up or disconnecting a call. |

<sup>\*)</sup> LED Off = SYNC pin low. LED On = SYNC pin high (if LED is connected as illustrated in Figure 16)

To operate the LED a buffer, e.g. a transistor or gate, must be included in your application. A sample configuration can be gathered from Figure 16. Power consumption in the LED mode is the same as for the synchronization signal mode.

For details see Table 22 pin number 32.

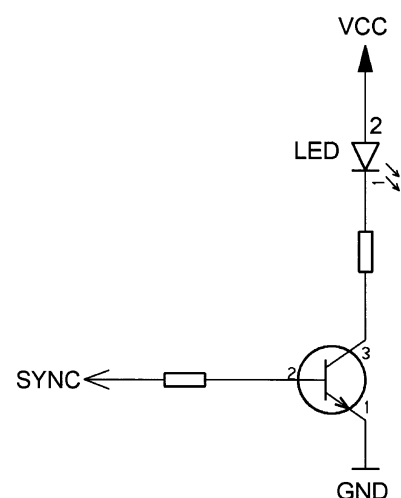


Figure 16: LED Circuit (Example)

### 3.9.2.3 Behaviour of the /RING0 line

The /RING0 line is available on the serial interface. Its behaviour depends on the type of the call received.

- When a *voice call* comes in the /RING0 line goes low for 1s and high for another 4s. Every 5 seconds the ring string is generated and sent over the /RXD0 line. If there is a call in progress and call waiting is activated for a connected handset or handsfree device, the /RING0 line switches to ground in order to generate acoustic signals that indicate the waiting call.

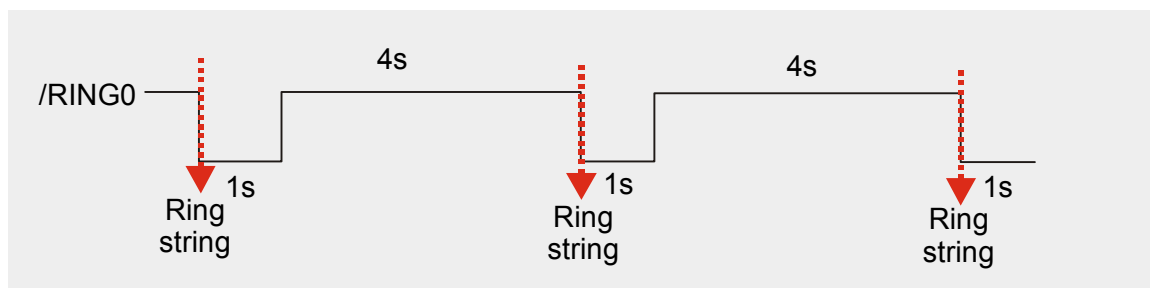


Figure 17: Incoming voice call

- Likewise, when a *Fax or data call* is received, /RING0 goes low. However, in contrast to voice calls, the line remains low. Every 5 seconds the ring string is generated and sent over the /RXD0 line.

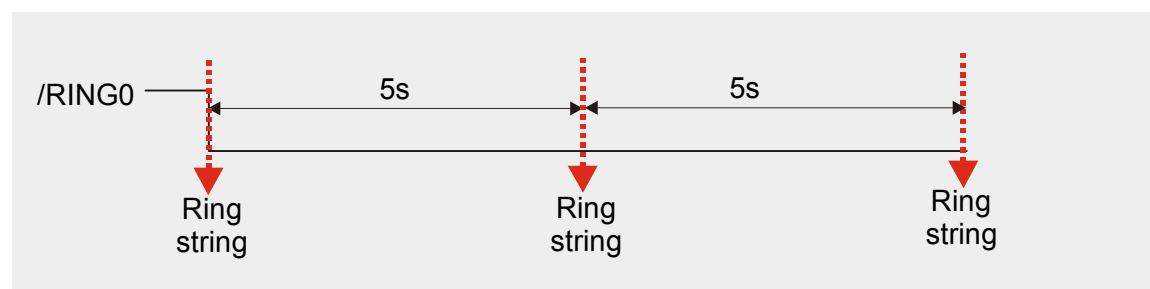


Figure 18: Incoming data call

- All types of Unsolicited Result Codes (URCs) also cause the /RING0 line to go low, however for 1 second only. For example, MC35i may be configured to output a URC upon the receipt of an SMS. As a result, if this URC type was activated with AT+CNMI=1,1, each incoming SMS causes the /RING0 line to go low. See [1] for detailed information on URCs.

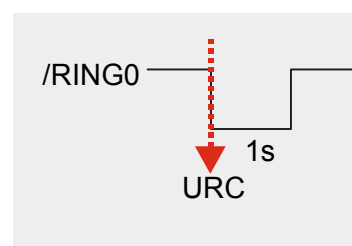


Figure 19: URC transmission

Table 15: MC35i ring signal

| Function        | Pin    | Status | Description   |
|-----------------|--------|--------|---|
| Ring indication | /RING0 | 0      | Indicates an incoming call or URC. If in NON-CYCLIC SLEEP mode CFUN=0 or CYCLIC SLEEP mode CFUN=5 or 6, the module is caused to wake up to full functionality. If CFUN=7 or 8, power saving is resumed after URC transmission or end of call. |
|                 |        | 1      | No operation  |

## 4 RF interface

The RF interface has an impedance of  $50\Omega$ . MC35i is capable of sustaining a total mismatch at the antenna connector without any damage, even when transmitting at maximum power level. The antenna jack located on the MC35i PCB is a MuRata GSC coaxial connector (see Figure 20).

The external antenna must be matched properly at least to achieve best performance regarding radiated power, DC-power consumption and harmonic suppression. Please note that the receiver is designed to use the direct conversion concept.

Regarding the return loss MC35i provides the following values.

Table 16: Return loss

| State of module | Return loss of module | Recommended return loss of application |
|-----------------|-----------------------|--|
| Receive         | $\geq 8\text{dB}$     | $\geq 12\text{dB}$                     |
| Transmit        | not applicable        | $\geq 12\text{dB}$                     |
| Idle            | $\leq 5\text{dB}$     | not applicable                         |

A  $27\text{nH}$  inductor to ground provides additional ESD protection for the antenna connector. To protect the inductor from damage no DC voltage must be applied to the antenna circuit.

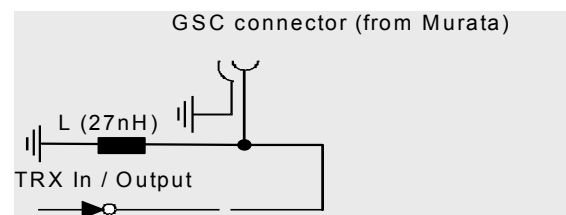


Figure 20: Antenna connector circuit on MC35i

## 4.1 Antenna connector

MC35i uses a GSC connector to establish the RF connection to the host application. Below please find brief ordering information to help you retrieve further details from the manufacturer MuRata, e.g. under <http://www.murata.com>.

Table 17: MuRata ordering information

| Description   | MuRata part number                     |
|---|--|
| Male connector mounted on MC35i   | MM9329-2700                            |
| Matching female connectors suited for individual cable assembly <ul style="list-style-type: none"> <li>• Right-angle flexible cable</li> <li>• Right-angle flexible cable</li> <li>• Right-angle semirigid cable</li> </ul> | MXTK88xxxx<br>MXTK92xxxx<br>MXTK91xxxx |

The physical dimensions and maximum mechanical stress limits can be gathered from the table and the figures below. To securely fasten or remove the antenna cable MuRata recommends to use the P/N M22001 engagement/disengagement tool.

Table 18: Ratings and characteristics of the GSC antenna connector

| Item  | Specification   |  |
|---|---|--|
| Frequency range   | DC to 6GHz  |  |
| VSWR  | 1.2 max. (DC to 3 GHz), 1.3 max. 3GHz to 6GHz)  |  |
| Nominal impedance   | 50Ω   |  |
| Temperature range   | -40°C to +90°C  |  |
| Contact resistance  | 15mΩ max.   |  |
| Withstanding voltage  | AC300V  |  |
| Insulation resistance   | 500MΩ min.  |  |
| Material and finish <ul style="list-style-type: none"> <li>• Center contact:</li> <li>• Outer contact:</li> <li>• Insulator:</li> </ul> | Material: <ul style="list-style-type: none"> <li>• Copper alloy</li> <li>• Copper alloy</li> <li>• Engineering plastic</li> </ul> | Finish: <ul style="list-style-type: none"> <li>Gold plated</li> <li>Silver plated</li> <li>None</li> </ul> |

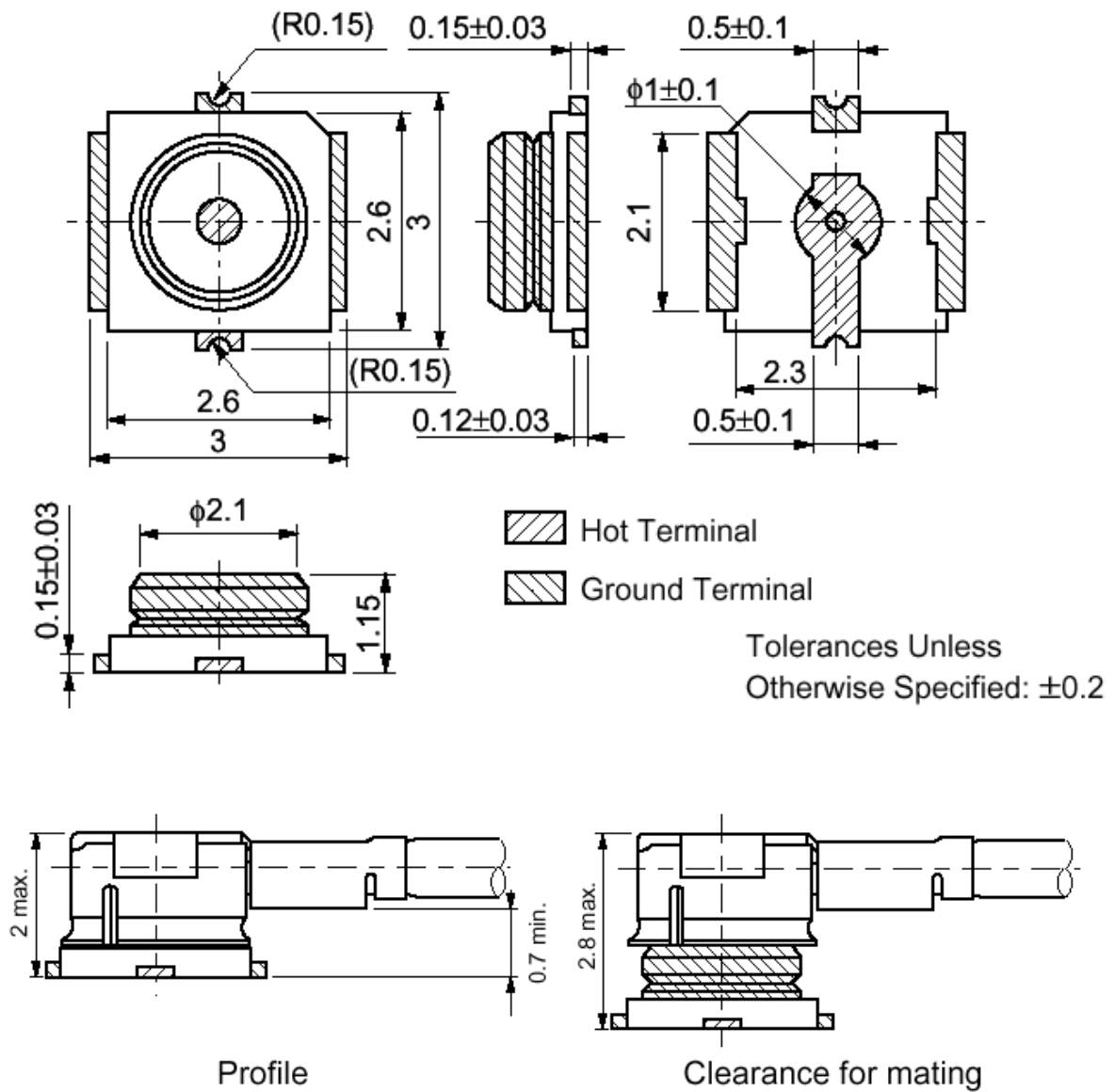


Figure 21: Mechanical dimensions of MuRata GSC connector (in mm)

Table 19: Stress characteristics of the GSC antenna connector

| Parameter   | Specification  |
|---|--|
| Connector durability  | 100 cycles of mating and withdrawal with a jig at 12 cycles/minute maximum |
| Engage force  | 30N max  |
| Disengage force   | 3N min, 30N max  |
| Angle of engagement   | 15 degree max  |
| Mechanical stress to connector  | See Table 18 for details   |
| <ul style="list-style-type: none"> <li>Stress to the housing:</li> <li>Stress to outer sleeve:</li> <li>Cable pull strength:</li> </ul> | A and B: 4.9N max.<br>C: 2.94N max and D: 1.96N max<br>E: 4.9N max         |

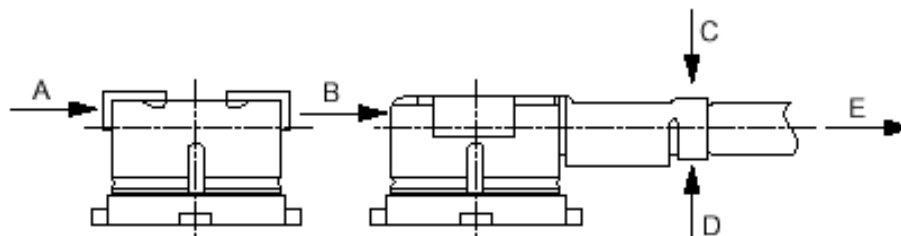


Figure 22: Maximum mechanical stress to the connector

The following figure illustrates the engagement/disengagement tool type P/N M22001 recommended by MuRata and provides instructions for proper use.

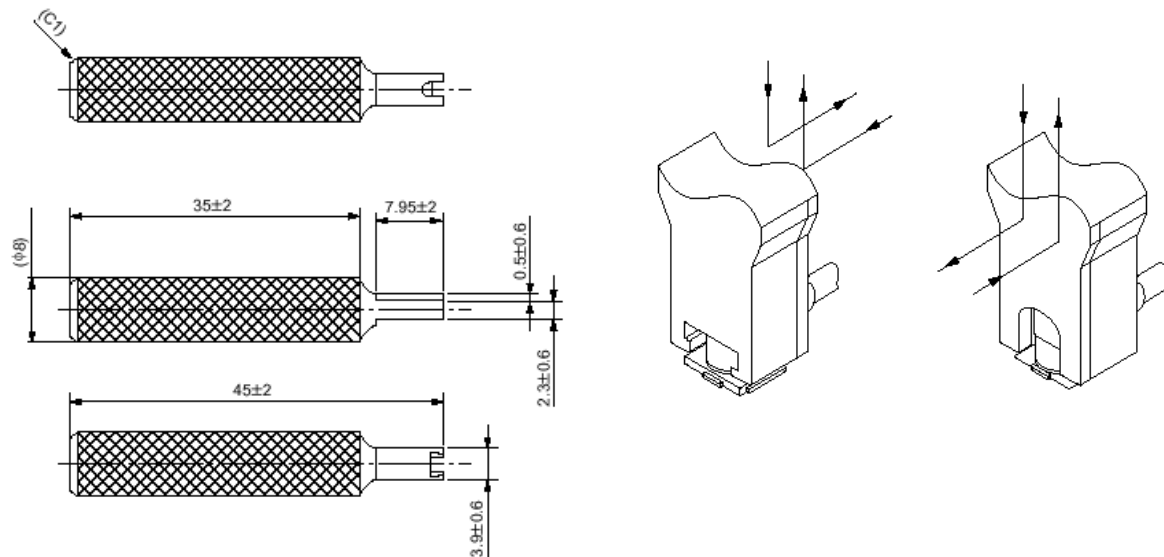


Figure 23: How to use MuRata tool

## 5 Electrical, reliability and radio characteristics

### 5.1 Absolute maximum ratings

Absolute maximum ratings for supply voltage and voltages on digital and analog pins of MC35i are listed in Table 20. Exceeding these values will cause permanent damage to the GSM Engine. The supply current must be limited accordingly. The safety status of the power supply is subject to SELV (as defined by EN60950)

Table 20: Absolute maximum ratings

| Parameter   | Min   | Max   | Unit     |
|---|-------|-------|----------|
| Voltage at digital pins                             | -0.3  | 3.3   | V        |
| Voltage at analog pins                              | -0.3  | 3.0   | V        |
| Voltage at digital / analog pins in POWER DOWN mode | -0.25 | +0.25 | V        |
| BATT+   | -0.3  | 4.9   | V        |
| Differential load resistance between EPN1 and EPP1  | 15    |       | $\Omega$ |
| Differential load resistance between EPN2 and EPP1  | 15    |       | $\Omega$ |

### 5.2 Operating conditions

#### 5.2.1 Temperature conditions

Test conditions were specified in accordance with IEC 60068-2 (still air). The values stated below are in compliance with GSM recommendation TS 51.010-1.

Table 21: Temperature conditions

| Parameter                                    | Min        | Typ | Max       | Unit |
|--|------------|-----|-----------|------|
| Ambient temperature (according to GSM 11.10) | -20        | 25  | 55        | °C   |
| Restricted operation <sup>1)</sup>           | -25 to -20 |     | 55 to 70  | °C   |
| Automatic shutdown <sup>2)</sup>             | $\leq -25$ |     | $\geq 70$ | °C   |

<sup>1)</sup> MC35i works, but deviations from the GSM specification may occur.

<sup>2)</sup> Due to temperature measurement uncertainty, a tolerance of  $\pm 3^\circ\text{C}$  on these switching thresholds may occur

Please note that the reference voltages listed below are the values measured directly on the MC35i module. They do not apply to the accessories connected.

### 5.3 Electrical specifications of the application interface

Please note that the reference voltages listed in Table 22 are the values measured directly on the MC35i module. They do not apply to the accessories connected.

If an input pin is specified for  $V_{i,h \max}=3.3V$ , ensure never to exceed the stated voltage. The value 3.3V is an absolute maximum rating.

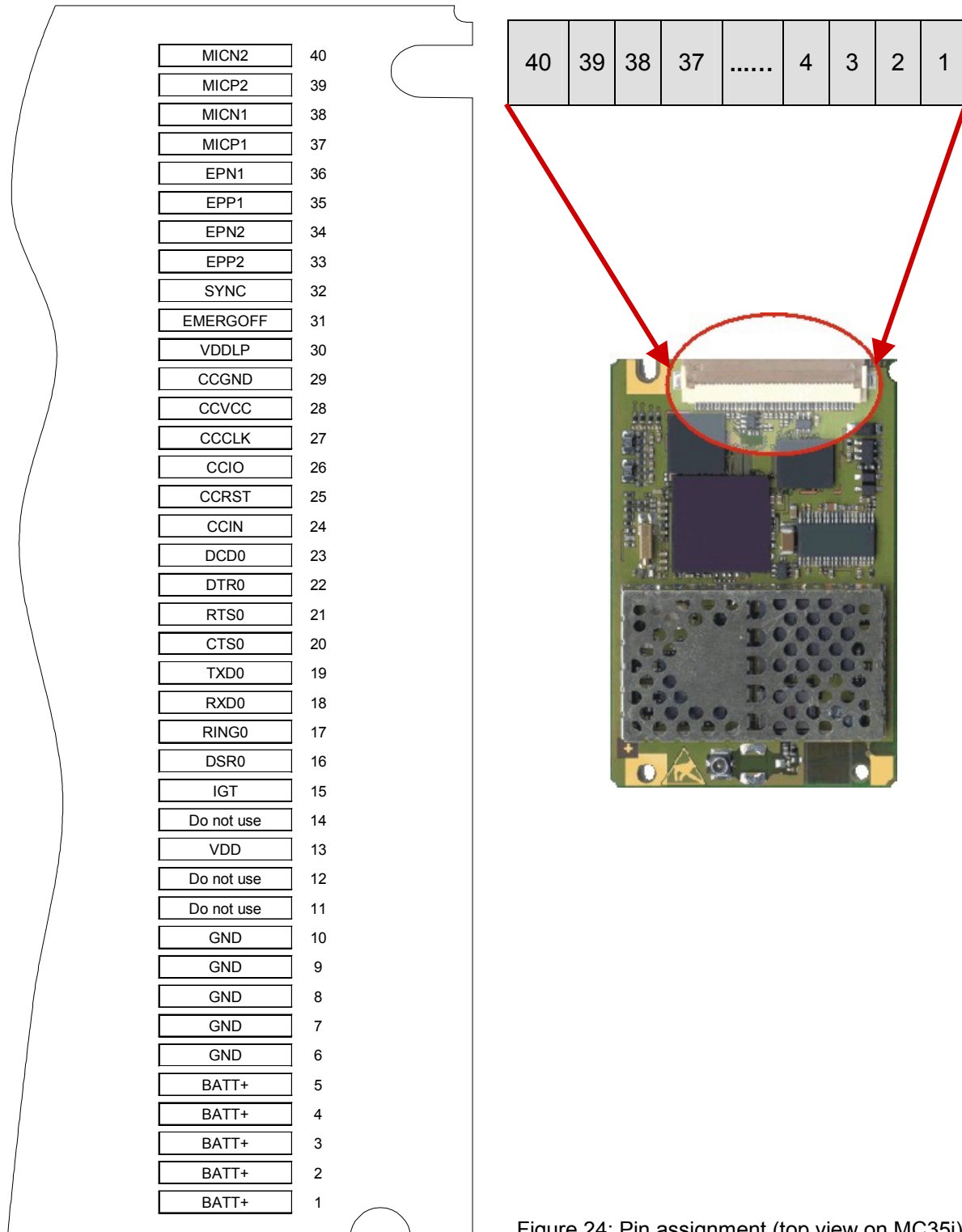


Figure 24: Pin assignment (top view on MC35i)







## 5.4 Power supply ratings

Table 23: Power supply ratings

| Parameter          | Description  | Conditions   | Min | Typ        | Max               | Unit |
|--------------------|--|--|-----|------------|-------------------|------|
| V <sub>BATT+</sub> | Supply voltage   | Directly measured at the reference point BATT+ pad (see Figure 29)<br>Voltage must stay within the min/max values, including voltage drop, ripple, spikes. | 3.3 | 4.2        | 4.8               | V    |
|                    | Voltage drop during transmit burst <sup>1)</sup>                 | Normal condition, power control level for P <sub>out max</sub>   |     |            | 400               | mV   |
|                    | Voltage ripple <sup>1)</sup>                                     | Normal condition, power control level for P <sub>out max</sub><br>@ f<200kHz<br>@ f>200kHz   |     |            | 50<br>2           | mV   |
| I <sub>BATT+</sub> | Average supply current   | Power Down mode  |     | 50         | 100               | µA   |
|                    |  | SLEEP mode @ DRX=6   |     | 3          |                   | mA   |
|                    |  | IDLE mode EGSM 900 <sup>1)</sup><br>GSM 1800 <sup>2)</sup>   |     | 25         |                   | mA   |
|                    |  | TALK mode EGSM 900 <sup>1)</sup><br>GSM 1800   |     | 300<br>270 | 400               | mA   |
|                    |  | IDLE mode GPRS EGSM 900 <sup>1)</sup><br>GSM 1800 <sup>2)</sup>  |     | 25         |                   |      |
|                    |  | DATA mode GPRS,<br>Multi/slot class 8 EGSM 900 <sup>1)</sup><br>GSM 1800 <sup>2)</sup>   |     | 360<br>330 | 460               | mA   |
|                    | Peak supply current (during 577µs transmission slot every 4.6ms) | Power control level for P <sub>out max</sub><br>I <sub>max</sub>   |     | 2          | 3.5 <sup>3)</sup> | A    |

<sup>1)</sup> Power control level PCL 5

<sup>2)</sup> Power control level PCL 0

<sup>3)</sup> See Figure 25

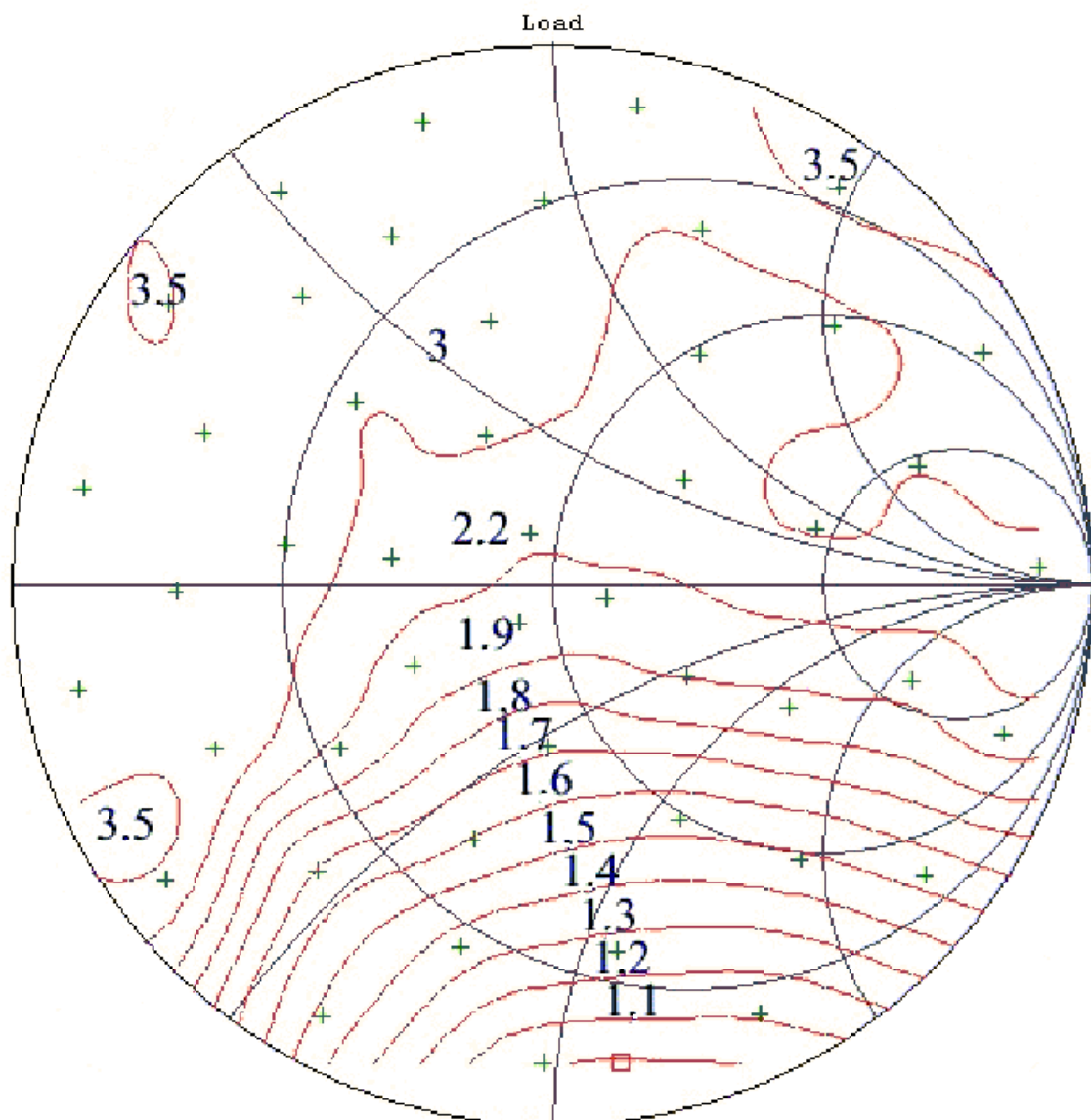
### 5.4.1 Burst peak current during transmit burst

A Smith chart shows the complex impedance plane. The Smith chart in Figure 25 illustrates the dependence between the typical peak current consumption of the application during a transmit burst and an impedance connected to the antenna reference point (ARP). As Figure 25 shows, the typical current consumption is about 2 A, but the current is maximized when the minimum supply voltage is used together with a total reflection at the RF interface.

The Smith chart in Figure 25 shows the channel with the highest current consumption:

- 881 MHz (Channel 979) with a
- maximum peak burst current of 3.5 A.

This measurement case was performed with a total resistance of about 200 mΩ in the current path.



Conditions: 881 MHz (Channel 979); minimum supply voltage during burst = 3.35 V at 3.5 A;  $T_{amb} = 25^{\circ}\text{C}$

Figure 25: Maximum burst peak current during transmit burst in A

## 5.5 Electrical characteristics of the voiceband part

### 5.5.1 Setting audio parameters by AT command

The audio modes 2 and 6 can be adjusted according to the parameters listed below. Each audio mode is assigned a separate set of parameters.

Table 24: Audio parameters adjustable by AT command

| Parameter                    | Influence to   | Range     | Gain range | Calculation                                     |
|------------------------------|--|-----------|------------|---|
| inBbcGain                    | MICP/MICN analogue amplifier gain of baseband controller before ADC  | 0...7     | 0...42dB   | 6dB steps                                       |
| inCalibrate                  | digital attenuation of input signal after ADC  | 0...32767 | -∞...0dB   | $20 * \log(\text{inCalibrate} / 32768)$         |
| outBbcGain                   | EPP/EPN analogue output gain of baseband controller after DAC  | 0...3     | 0...-18dB  | 6dB steps                                       |
| outCalibrate[n]<br>n = 0...4 | digital attenuation of output signal after speech decoder, before summation of sidetone and DAC present for each volume step[n]  | 0...32767 | -∞...+6dB  | $20 * \log(2 * \text{outCalibrate}[n] / 32768)$ |
| sideTone                     | digital attenuation of sidetone is corrected internally by outBbcGain to obtain a constant sidetone independent of output volume | 0...32767 | -∞...0dB   | $20 * \log(\text{sideTone} / 32768)$            |

Note: The parameters inCalibrate, outCalibrate and sideTone accept also values from 32768 to 65535. These values are internally truncated to 32767.

## 5.5.2 Audio programming model

The audio programming model shows how the signal path can be influenced by varying the AT command parameters. The parameters `inBbcGain` and `inCalibrate` can be set with `AT^SNFI`. All the other parameters are adjustable with `AT^SNFO`.

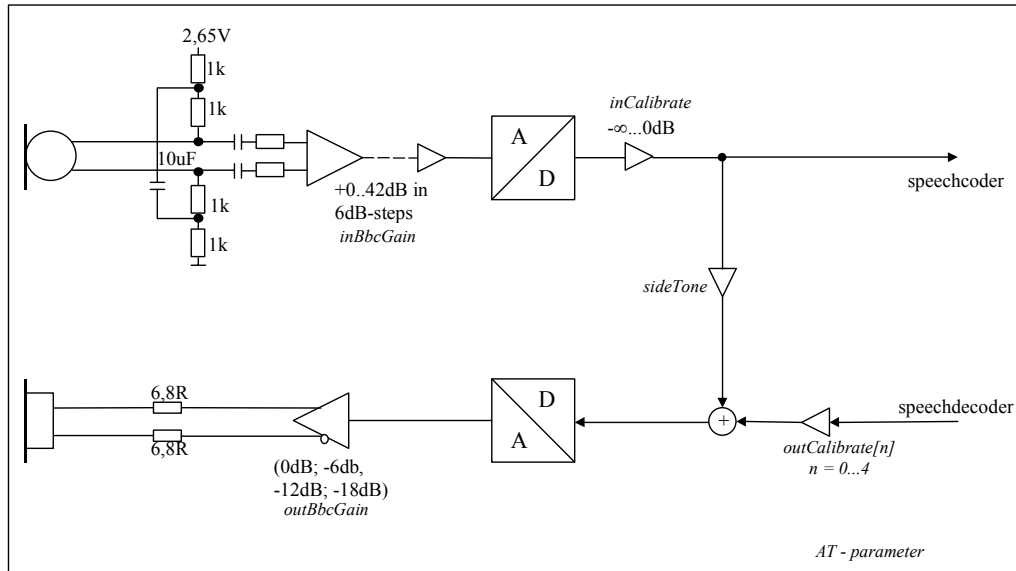


Figure 26: AT audio programming model



*Note: With regard to acoustic shock, the cellular application must be designed to avoid sending false AT commands that might increase amplification, e.g. for a high sensitive earpiece. A protection circuit should be implemented in the cellular application.*

## 5.5.4 Voiceband receive path

The values specified below were tested to 1kHz and 0dB gain stage, unless otherwise stated.

gs = 0dB means audio mode = 5 for EPP1 to EPN1 and 6 for EPP2 to EPN2, inBbcGain= 0, inCalibrate = 32767, outBbcGain = 0, OutCalibrate = 16384, sideTone = 0.

Table 26: Voiceband receive path

| Parameter   | Min  | Typ | Max  | Unit | Test condition / remark   |
|---|------|-----|------|------|---|
| Differential output voltage (peak to peak)                        | 3.33 | 3.7 | 4.07 | V    | from EPPx to EPNx<br>gs = 0dB @ 3.14 dBm0                             |
| Differential output gain settings (gs) at 6dB stages (outBbcGain) | -18  |     | 0    | dB   |   |
| fine scaling by DSP (outCalibrate)                                | -∞   |     | 0    | dB   |   |
| Output differential DC offset                                     |      |     | 100  | mV   | gs = 0dB, outBbcGain = 0 and -6dB                                     |
| Differential output resistance                                    | 13   | 15  |      | Ω    | from EPPx to EPNx   |
| Absolute gain accuracy  |      |     | 0.8  | dB   | Variation due to change in VDD, temperature and life time             |
| Attenuation distortion  |      |     | 1    | dB   | for 300...3900Hz,<br>@ EPPx/EPNx (333Hz) /<br>@ EPPx/EPNx (3.66kHz)   |
| Out-of-band discrimination  | 60   |     |      | dB   | for $f > 4\text{kHz}$ with in-band test signal<br>@ 1kHz and 1kHz RBW |

gs = gain setting

### 5.5.5 Voiceband transmit path

The values specified below were tested to 1kHz and 0dB gain stage, unless otherwise stated.

Audio mode = 5 for MICP1 to MICN1 and 6 for MICP2 to MICN2, inBbcGain= 0, inCalibrate = 32767, outBbcGain = 0, OutCalibrate = 16384, sideTone = 0

Table 27: Voiceband transmit path

| Parameter  | Min                  | Typ                  | Max                  | Unit        | Test condition/Remark                   |
|--|----------------------|----------------------|----------------------|-------------|---|
| Input voltage (peak to peak)<br>MICP1 to MICN1, MICP2 to MICN2 |                      |                      | 1.03                 | V           |   |
| Input amplifier gain in 6dB steps<br>(inBbcGain)               | 0                    |                      | 42                   | dB          |   |
| fine scaling by DSP (inCalibrate)                              | -∞                   |                      | 0                    | dB          |   |
| Input impedance  |                      | 2.0                  |                      | kΩ          |   |
| Microphone supply voltage ON<br>Ri = 4kΩ                       | 2.57<br>2.17<br>1.77 | 2.65<br>2.25<br>1.85 | 2.73<br>2.33<br>1.93 | V<br>V<br>V | no supply current<br>@ 100μA<br>@ 200μA |
| Microphone supply voltage OFF<br>Ri = 4kΩ                      |                      | 0                    |                      | V           |   |
| Microphone supply in power<br>down mode                        |                      |                      |                      |             | see Figure 27                           |

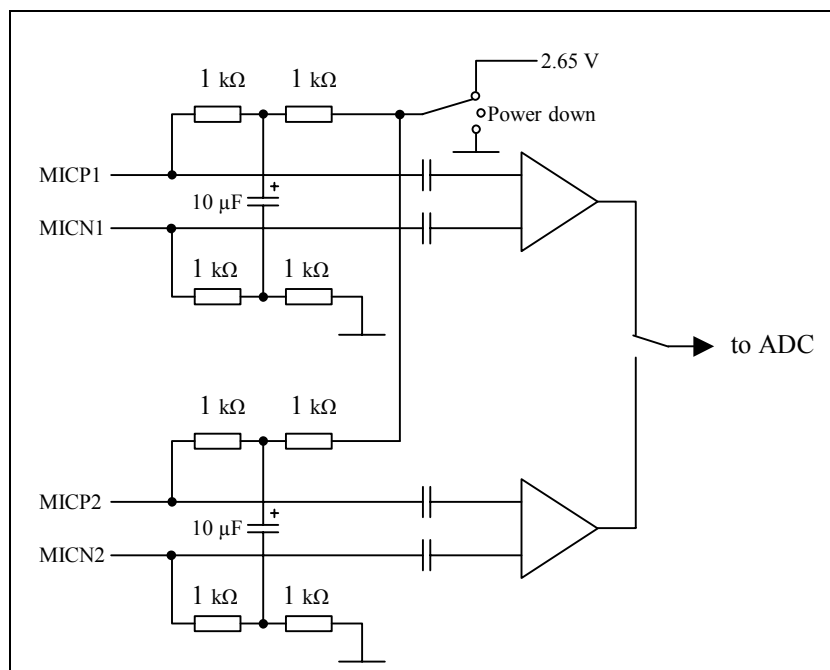


Figure 27: Structure of audio inputs



## 5.7 Electrostatic discharge

The GSM engine is not protected against Electrostatic Discharge (ESD) in general. Consequently, it is subject to ESD handling precautions that typically apply to ESD sensitive components. Proper ESD handling and packaging procedures must be applied throughout the processing, handling and operation of any application that incorporates a MC35i module.

Despite of this, the antenna port, the SIM interface and the POWER port are equipped with spark gaps and clamp diodes to protect these lines from overvoltage. For all the other ports, EDS protection must be implemented on the application platform that incorporates the GSM engine.

MC35i has been tested according to the EN 61000-4-2 directive. The measured values verified for the Siemens reference configuration can be gathered from the following table.

Table 30: Measured electrostatic values

| Specification / Requirements  | Contact discharge | Air discharge |
|---|-------------------|---------------|
| <b>ETSI EN 301 489-7</b>  |                   |               |
| ESD at SIM port   | ± 4kV             | ± 8kV         |
| ESD at antenna port   | ± 4kV             | ± 8kV         |
| ESD at power pins BATT+, GND  | ± 4kV             | ± 8kV         |
| <b>Human Body Model – IEC / PAS 62179</b> (test conditions: 1.5 kΩ, 100 pF) |                   |               |
| ESD at the module   | ± 1kV             |               |

Please note that the values may vary with the individual application design. For example, it matters whether or not the application platform is grounded over external devices like a computer or other equipment, such as the Siemens reference application described in Chapter 7.

## 5.8 Reliability characteristics

The test conditions stated below are an extract of the complete test specifications.

Table 31: Summary of reliability test conditions

| Type of test               | Conditions  | Standard                             |
|----------------------------|---|--------------------------------------|
| Vibration                  | Frequency range: 10-20 Hz; acceleration: 3.1mm amplitude<br>Frequency range: 20-500 Hz; acceleration: 5g<br>Duration: 2h per axis = 10 cycles; 3 axes   | DIN IEC 68-2-6                       |
| Shock half-sinus           | Acceleration: 500g<br>Shock duration: 1msec<br>1 shock per axis<br>6 positions ( $\pm x$ , y and z)   | DIN IEC 68-2-27                      |
| Dry heat                   | Temperature: $+70 \pm 2^{\circ}\text{C}$<br>Test duration: 16 h<br>Humidity in the test chamber: < 50%  | EN 60068-2-2 Bb ETS 300019-2-7       |
| Temperature change (shock) | Low temperature: $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$<br>High temperature: $+85^{\circ}\text{C} \pm 2^{\circ}\text{C}$<br>Changeover time: < 30s (dual chamber system)<br>Test duration: 1 h<br>Number of repetitions: 100 | DIN IEC 68-2-14 Na<br>ETS 300019-2-7 |
| Damp heat cyclic           | High temperature: $+55^{\circ}\text{C} \pm 2^{\circ}\text{C}$<br>Low temperature: $+25^{\circ}\text{C} \pm 2^{\circ}\text{C}$<br>Humidity: 93% $\pm 3\%$<br>Number of repetitions: 6<br>Test duration: 12h + 12h                  | DIN IEC 68-2-30 Db<br>ETS 300019-2-5 |
| Cold (constant exposure)   | Temperature: $-40 \pm 2^{\circ}\text{C}$<br>Test duration: 16 h   | DIN IEC 68-2-1                       |

## 6 Mechanics

### 6.1 Mechanical dimensions of MC35i

Figure 28 shows the RF part of MC35i and provides an overview of the board's mechanical dimensions. For further details see Figure 29.

Size:  $54.5 \pm 0.2 \times 36 \pm 0.2 \times 3.55 \pm 0.3$  mm (height of antenna connector not considered)  
Weight: 9g

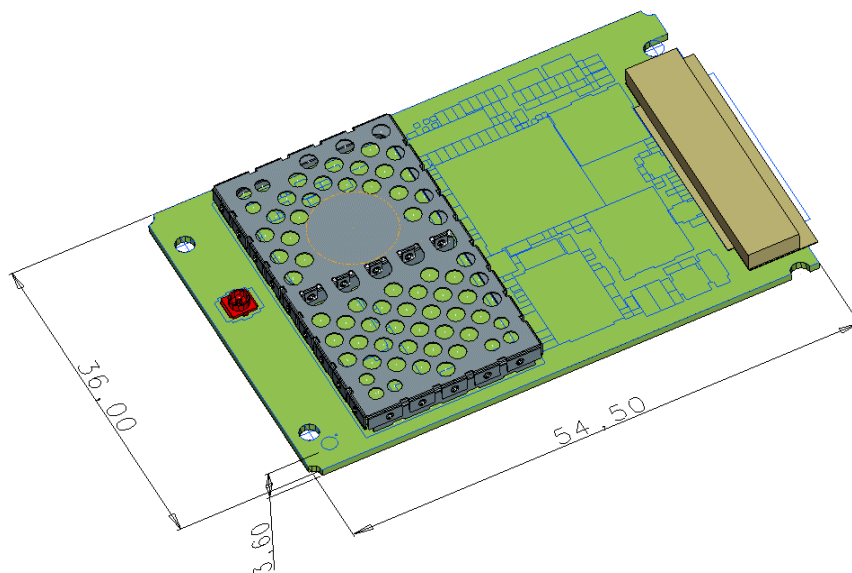
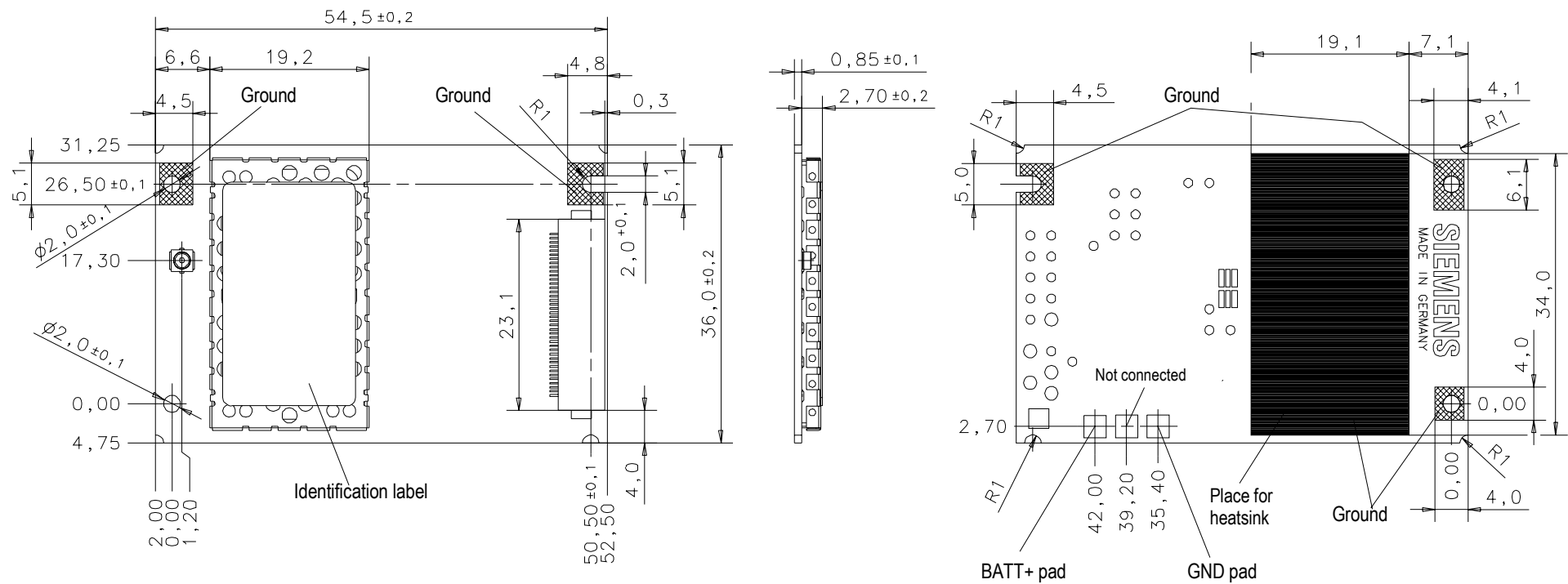


Figure 28: MC35i – top view



All dimensions in millimeter

Figure 29: Mechanical dimensions of MC35i

## 6.2 Mounting MC35i onto the application platform

For the cellular application to operate reliably it is essential that the GSM engine is securely attached to the host housing.

The MC35i board provides three mounting holes. To properly mount it to the host device you can use M1.6 or M1.8 screws plus suitable washers. The maximum diameter of the screw head incl. the washer must not exceed 4 mm.

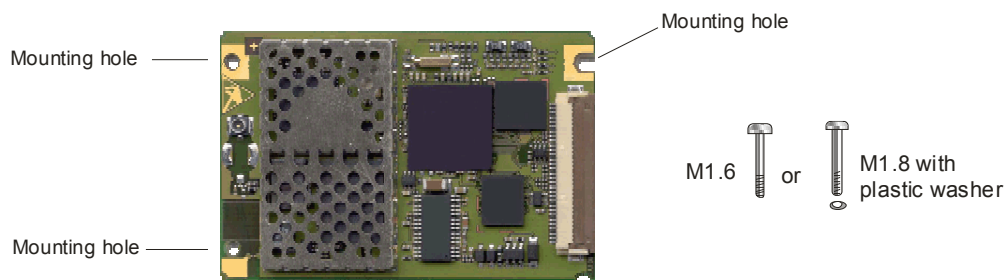


Figure 30: Recommended screws

To prevent mechanical damage, be careful not to force, bend or twist the GSM engine. Be sure it is positioned flat against the host device.

Avoid placing the MC35i board tightly to the host device. Instead, it is recommended to set spacers between the module and the host device. If your design approach does not allow for spacers make sure the host device provides an opening for the RF part.

Avoid exerting any pressure on the shielding covers. Contact springs or other components must not be fastened to the covers. In extreme conditions, you run the risk of short-circuit if the cover was damaged or distorted due to pressure. Furthermore, the covers must not be used to apply any solder joints.

## 6.3 ZIF connector (application interface)

This chapter provides specifications for the 40-pin ZIF connector which serves as physical interface to the host application. The connector assembled on the MC35i PCB is type Hirose FH12-40S 0.5 SH.

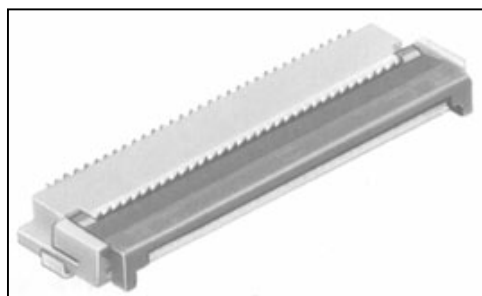


Figure 31: Hirose FH12 connector

The ZIF (zero insertion force) design allows to easily fasten or remove the cable without the need for special tools. Simply insert the FFC into the open socket without using any pressure. Then carefully close the socket lid until the contacts of the socket grip the cable contacts.

Table 32: Ordering information

| Item          | Part number     | Pitch (mm) | HRS number   |
|---------------|-----------------|------------|--------------|
| ZIF connector | FH12-40S 0.5 SH | 0.5        | CL586-0527-7 |

Table 33: Electrical and mechanical characteristics of Hirose FH12-40S 0.5 SH connector

| Parameter                       | Specification (40 pin ZIF connector)  |
|---------------------------------|---|
| Number of Contacts              | 40  |
| Quantity delivered              | 2000 Connectors per Tape & Reel   |
| Voltage                         | 50V   |
| Current Rating                  | 0.4A max per contact  |
| Resistance                      | 0.05 Ohm per contact  |
| Dielectric Withstanding Voltage | 150V RMS AC for 1min  |
| Operating Temperature           | -40°C...+85°C   |
| Contact Material                | phosphor bronze finish: solder plating  |
| Insulator Material              | PPS, deep brown / Polyamide, beige  |
| FFC/FPC Thickness               | 0.3mm ±0.05mm (0.012" ±0.002")  |
| Maximum connection cycles       | 20 (@ 50mOhm max)   |
| Cable                           | FFC (Flat Flexible Cable), max. length 200mm from SIM interface (see Chapter 6.3.1) |

### 6.3.1 FFC

As stated in Chapter 3.8 the total cable length between the ZIF connector pins on MC35i and the pins of the SIM card holder must not exceed 200 mm in order to meet the specifications of 3GPP TS 51.010-1 and to satisfy the requirements of EMC compliance.

## 6.3.2 Mechanical dimensions of Hirose FH12-40S 0.5 SH connector

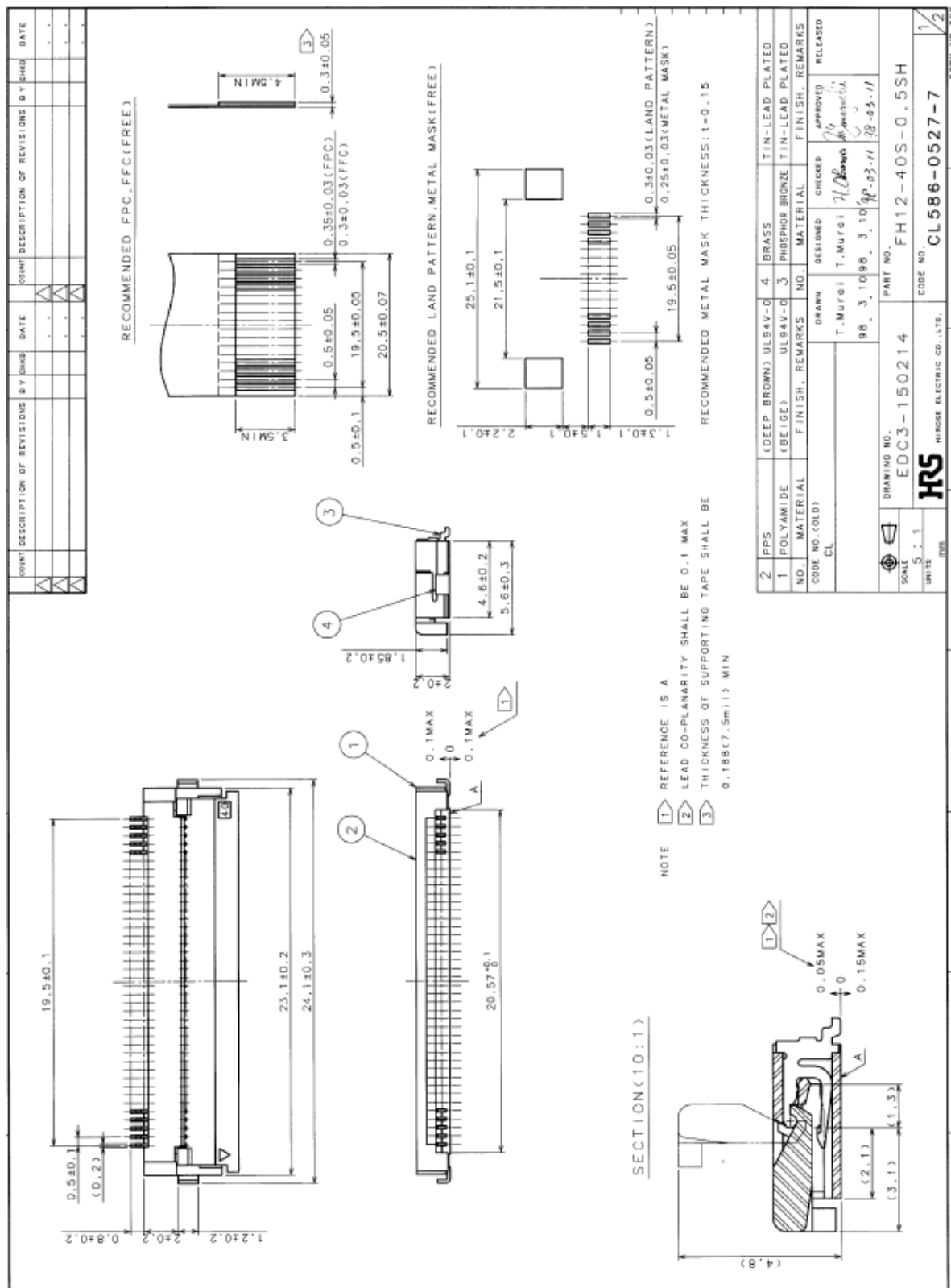


Figure 32: Description of Hirose FH12 connector

## 7 Reference Approval

### 7.1 Reference Equipment

The MC35i has been approved for a reference configuration that complies with the requirements of the GSM phase 2/2+. It consists of the following components:

- Siemens MC35i cellular engine
- Development Support Box (DSB35)
- FFC from ZIF connector on MC35i to application interface on DSB35.
- SIM card holder integrated on the DSB35
- Handset type Votronic HH-SI-30.3/V1.1/0
- PC as MMI

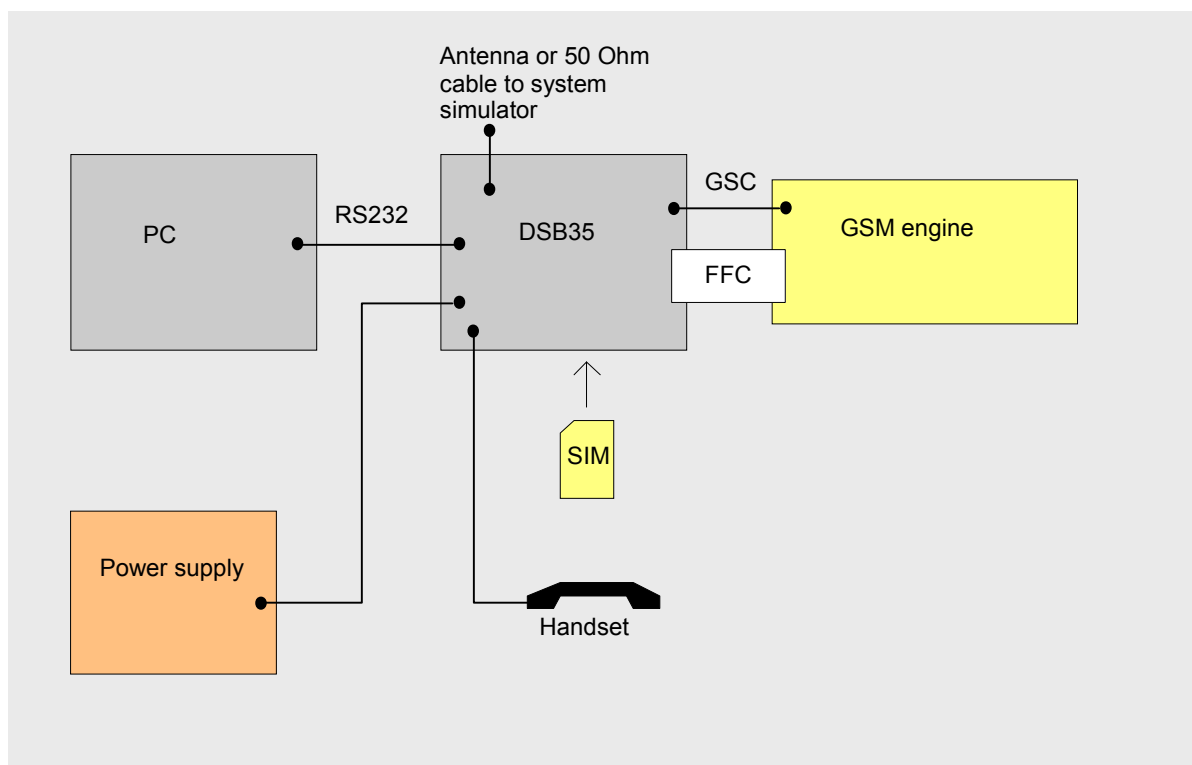


Figure 33: Reference equipment for approval

## 8 APPENDIX: List of parts and recommended accessories

Table 34: List of accessories

| Description   | Supplier | Ordering information  |
|---|----------|---|
| MC35i engine  | Siemens  | Siemens ordering number<br>L36880-N8530-A100  |
| SIM card holder incl. push button ejector and slide-in tray | Molex    | Ordering numbers: 91228<br>91236<br><br>Molex Deutschland GmbH<br>Felix-Wankel-Str. 11<br>D-74078 Heilbronn-Biberach<br>Phone: +49(7066)9555 0<br>Fax: +49(7066)9555 29<br>Email: <a href="mailto:mxgermany@molex.com">mxgermany@molex.com</a><br>Web site: <a href="http://www.molex.com/">http://www.molex.com/</a><br><br>American Headquarters<br>Lisle, Illinois 60532 U.S.A.<br>Phone: 1-800-78MOLEX<br>Fax: 630-969-1352<br><br>Far East Headquarters<br>Yamato, Kanagawa, Japan<br>Phone: 81-462-65-2324<br>Fax: 81-462<br><br>Far East Headquarters<br>Jurong, Singapore<br>Phone: 65-268-6868<br>Fax: 65-265-6044 |
| ZIF connector   | Hirose   | See Chapter 0 for specifications of FH12-40S 0.5 SH connector and mating cables<br><a href="http://www.hirose.com">http://www.hirose.com</a>  |
| Flat cable for ZIF connector<br>cable 160 mm<br>cable 80 mm | Axon     | Ordering numbers:<br>FFC 0.50 A 40 / 0160 K4.0-4.0-08.0-08.0SABB<br>FFC 0.50 A 40 / 0080 K4.0-4.0-08.0-08.0SABB   |
| RF cable GSC-GSC<br>cable 50 mm<br>cable 100 mm             | MuRata   | Ordering numbers:<br>MXTK 88 TK 0500<br>MXTK 88 TK 1000   |
| GSC connector   | MuRata   | MM9329-2700 TB2   |
| P/N M22001 tool (recommended for GSC antenna installation)  | MuRata   | Please use product name:<br>P/N M22001  |
| Handset   | Votronic | HH-SI-30.3/V1.1/0   |

| Description              | Supplier | Ordering information                           |
|--------------------------|----------|--|
| Siemens Car Kit Portable | Siemens  | Siemens ordering number<br>L36880-N3015-A117   |
| DSB35 Support Box        | Siemens  | Siemens ordering number<br>L36880-N8101-A100-3 |
| BB35 Bootbox             | Siemens  | Siemens ordering number<br>L36880-N8102-A100-1 |